



(888) 800-ARIES
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Wilmington, CA 90744

Part No. **204018, 204018-2**

Application: 1988-99 GM C/K SERIES PICKUP EXT.CAB
1992-00 GM C/K SERIES PICKUP CREW CAB
1997-99 GM/CK SERIES PICKUP 3 DOOR
1995-99 CHEVY TAHOE 2 DOOR
1988-99 GM C/K SERIES PICKUP REG. CAB
1992-94 CHEVY BLAZER FULLSIZE 2 DOOR
1992-99 GMC YUKON 2 DOOR

PARTS LIST

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
1.	STEP BAR-DRIVER SIDE	1
2.	STEP BAR-PASSENGER SIDE	1
3.	FRONT MOUNT BRACKET	2
4.	REAR MOUNT BRACKET	2
5.	1/2 -13 X 2.00" HEX HEAD BOLT	4
6.	M12 – 1.75 X 120 MM LG. HEX HEAD BOLT	4
7.	½" LOCK WASHER, ZINC PLATED	8
8.	½" FLAT WASHER, ZINC PLATED	8

TOOLS REQUIRED

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
1.	15MM SOCKET	1
2.	18MM SOCKET	1
3.	¾" –SOCKET	1
4.	¾" COMBINATION WRENCH	1
5.	TORQUE WRENCH	1
6.	RATCET	1

INSTALLATION INSTRUCTIONS

STEP 1

Remove the contents from the box and check for any damage. Verify all parts against the parts list.

STEP 2

Read and understand instructions completely before beginning installation.

STEP 3

Bolt mount brackets to vehicle body mounts using metric bolts provided in parts kit. **See figure 1.**

STEP 4

Position step bar up to the mount brackets and fasten with the ½" bolts and washers provided in the parts kit. Secure rear leg of step bar to correct hole location for your vehicle. Tube should not touch vehicle body. **See figure 1.**

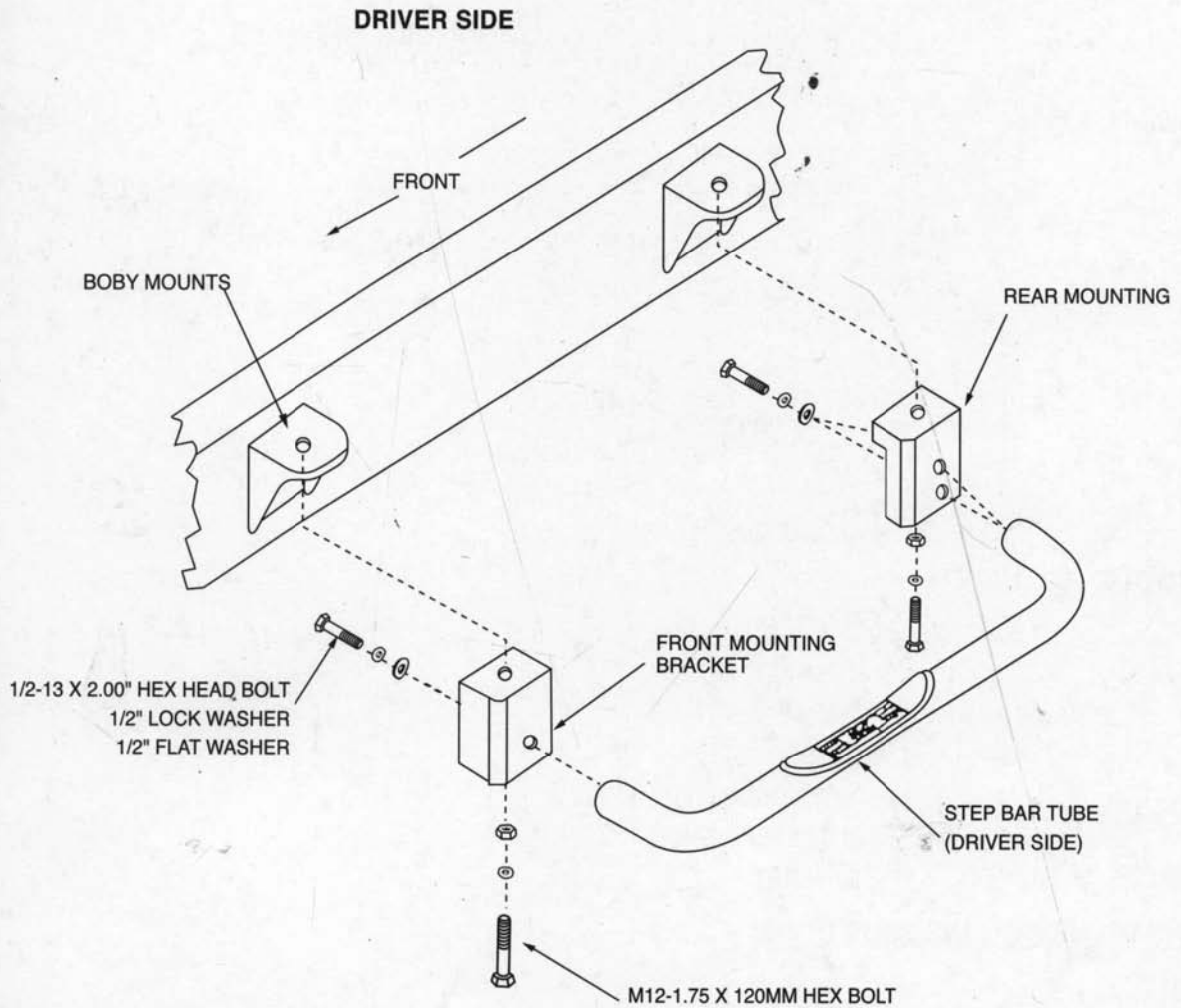
STEP 5

Check to be sure Step Bar is properly aligned with vehicle. Tighten and torque all mounting bracket bolts to 55 FT.LBS.

FINISH PROTECTION- ARIES PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.

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FIGURE 1



ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE - PASSENGER SIDE OPPOSITE