



(888) 800-ARIES
824 E. Anaheim St., Ste A
Wilmington, CA 90744

Part No. 204018, 204018-2

Application: 1988-99 GM C/K SERIES PICKUP EXT.CAB
1992-00 GM C/K SERIES PICKUP CREW CAB
1997-99 GM/CK SERIES PICKUP 3 DOOR
1995-99 CHEVY TAHOE 2 DOOR
1988-99 GM C/K SERIES PICKUP REG. CAB
1992-94 CHEVY BLAZER FULLSIZE 2 DOOR
1992-99 GMC YUKON 2 DOOR

PARTS LIST

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
1.	STEP BAR-DRIVER SIDE	1
2.	STEP BAR-PASSENGER SIDE	1
3.	FRONT MOUNT BRACKET	2
4.	REAR MOUNT BRACKET	2
5.	1/2 -13 X 2.00" HEX HEAD BOLT	4
6.	M12 – 1.75 X 120 MM LG. HEX HEAD BOLT	4
7.	½" LOCK WASHER, ZINC PLATED	8
8.	½" FLAT WASHER, ZINC PLATED	8

TOOLS REQUIRED

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
1.	15MM SOCKET	1
2.	18MM SOCKET	1
3.	¾" –SOCKET	1
4.	¾" COMBINATION WRENCH	1
5.	TORQUE WRENCH	1
6.	RATCET	1

INSTALLATION INSTRUCTIONS

STEP 1

Remove the contents from the box and check for any damage. Verify all parts against the parts list.

STEP 2

Read and understand instructions completely before beginning installation.

STEP 3

Bolt mount brackets to vehicle body mounts using metric bolts provided in parts kit. **See figure 1.**

STEP 4

Position step bar up to the mount brackets and fasten with the ½" bolts and washers provided in the parts kit. Secure rear leg of step bar to correct hole location for your vehicle. Tube should not touch vehicle body. **See figure 1.**

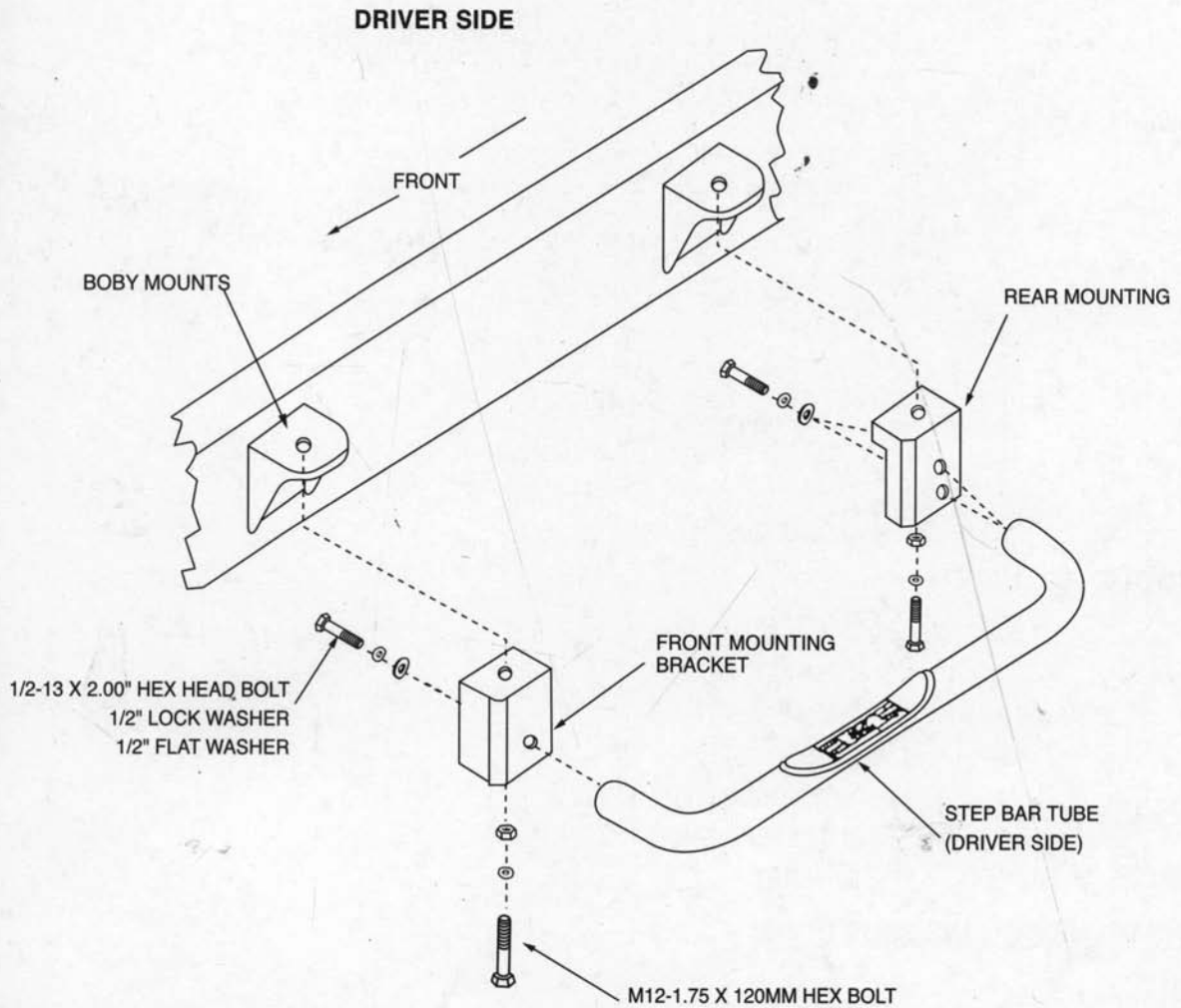
STEP 5

Check to be sure Step Bar is properly aligned with vehicle. Tighten and torque all mounting bracket bolts to 55 FT.LBS.

FINISH PROTECTION- ARIES PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.

DISCLAIMER- BUYER ASSUMES ALL RISK AND LIABILITY WHATSOEVER FROM THE INSTALLATION AND USE OF ARIES PRODUCTS. ARIES PRODUCTS ARE SOLD AS DECORATIVE ACCESSORIES AND SHOULD NOT BE RELIED UPON AS PROTECTION FOR THE VEHICLE OR OCCUPANTS IN THE EVENT OF A COLLISION OR ROLL OVER. ARIES AUTOMOTIVE ASSUMES NO LIABILITY FOR INJURY, LOSS, INCIDENTAL OR CONSEQUENTIAL DAMAGES IN THE EVENT OF A COLLISION OR ROLLOVER.

FIGURE 1



ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE - PASSENGER SIDE OPPOSITE