



INSTALLATION INSTRUCTIONS

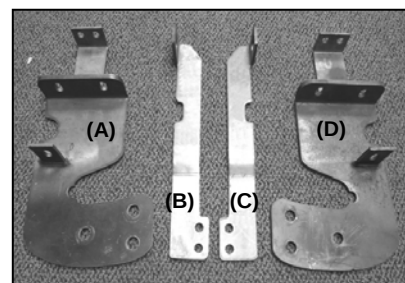
GRILLE GUARD PART NUMBER

2058/2058-2

03-07 TOYOTA 4RUNNER

PARTS LIST:

1	Grille Guard	2	10-1.50mm x 25mm Button Head Bolts
1	Passenger Side Mounting Bracket (D)	4	10-1.50mm x 25mm Hex Bolts
1	Driver Side Mounting Bracket (A)	6	10mm Nylock Nuts
1	Passenger Side Top Bracket (C)	10	10mm Flat Washers
1	Driver Side Top Bracket (B)	6	12-1.75mm x 30mm Hex Bolts
4	8-125mm x 115mm Hex Bolts	6	12mm Nylock Nuts
4	8mm Nylock Nuts	12	12mm Flat Washers
8	8mm Flat Washers		



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.
2. Locate the two existing holes on the front of the frame rail.
3. Position Passenger Side Mounting Bracket onto frame rail. **NOTE:** Mounting Bracket mounts on the outer side of frame rails.
4. Line up holes on the Mounting Bracket with holes on the frame rail. Secure Mounting Bracket with the included (2) 8-1.25mm x 115mm Hex Bolts, (2) 8mm Nylock Nuts, and (4) 8mm Flat Washers (Figure 1 & 2). Do not tighten at this time.
5. Repeat steps 1-3 for driver side.
6. Once Both Mounting Brackets are installed, proceed to install the Top Brackets. Insert flat side of Top Brackets through the upper section on the factory grille shell. Attach Top Brackets to Mounting Brackets by using the included (4) 10-1.50mm x 25mm Hex bolts, (4) 10mm Nylock Nuts, and (8) 10mm Flat Washers (Figure 3). Do not tighten at this time.
7. With help position Grille Guard on the outer side of Mounting Brackets. Line up holes on the Mounting Bracket with holes on the Grille Guard.
8. Attach Grille Guard to Mounting Brackets using the included (6) 12-1.75mm x 30mm Hex Bolts, (6) 12mm Nylock Nuts, and (12) 12mm Flat Washers (Figure 3). Do not tighten at this time.
9. Once the bottom brackets are loosely installed, proceed to attach Grille Guard to Top Brackets by using the included (2) 10-1.50mm Button Head Bolts, (2) 10mm Nylock Nuts, and (2) 10mm Flat Washers (Figure 4). Do not tighten at this time.
10. Level and adjust grille guard; then proceed to tighten all hardware at this time.
11. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Bottom view of Passenger Side Mounting Bracket

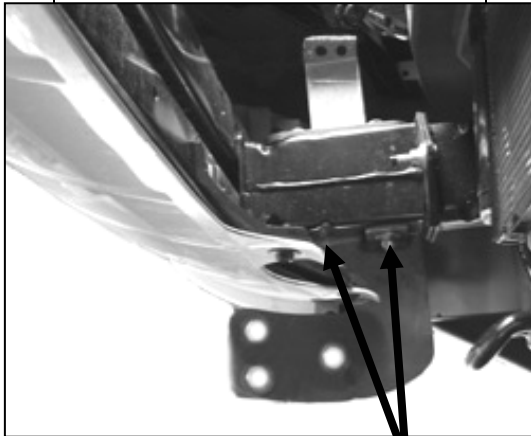


Figure 1

Top view of Passenger Side Mounting Bracket

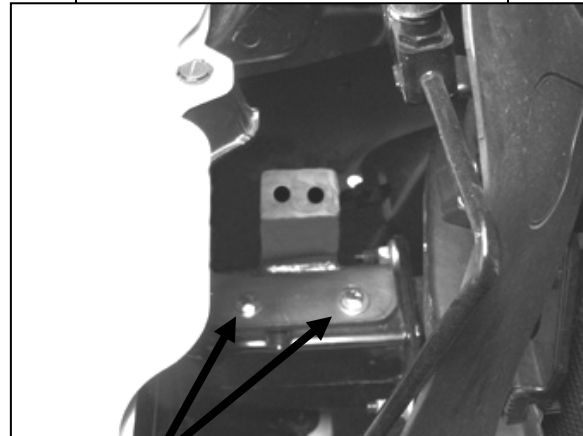
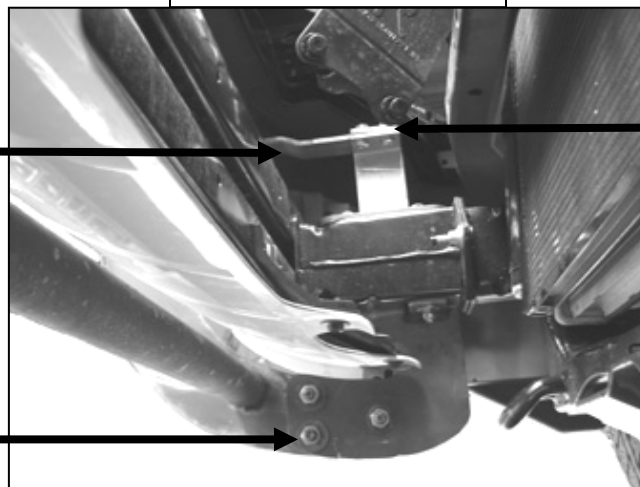


Figure 2

8mm x 115mm Hex Bolts,
8mm Nylock Nuts, &
8mm Flat Washers

Passenger Side Shown

Passenger Side
Top Bracket



10mm x 25mm Hex Bolts,
10mm Nylock Nuts, &
10mm Flat Washers

12mm x 30mm Hex Bolts,
12mm Nylock Nuts, &
12mm Flat Washers

Figure 3

Passenger Side Shown

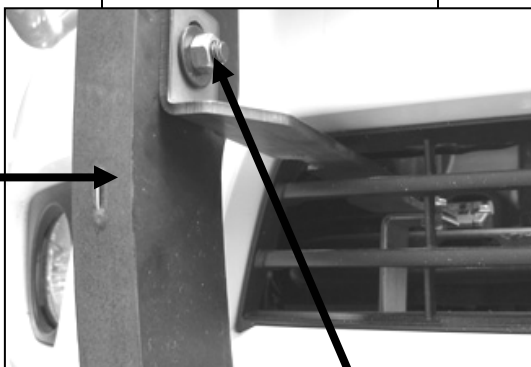


Figure 4

10mm x 25mm Button Bolt,
10mm Nylock Nuts, &
10mm Flat Washer

Installation Complete



Figure 5