



# INSTALLATION MANUAL

## AL234053

### Level of Difficulty

Easy

### Parts List

1	Driver / left side bar
1	Passenger / right side bar
8	Mounting bracket, universal
32	Hex bot, M8
32	Flat washer, M8
32	Lock washer, M8

### Tools Required

Ratchet	Torque wrench
Socket set	Level

### Torque Specifications

M8 bolt	7 ft-lbs.
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Use above torque setting unless otherwise noted

### Product Photo



### NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

### Maintenance

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

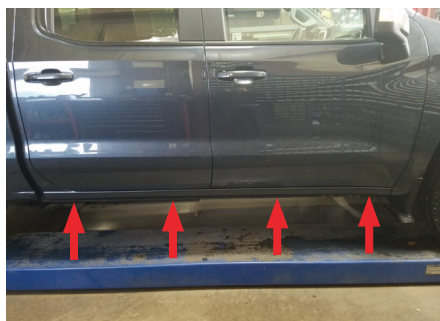
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### Step 1

Beginning on the driver side, locate the four mounting tabs along the bottom edge of the vehicle.



### Step 2

Secure the brackets to the vehicle using two M8 bolts, flat washers and lock washers.

Secure the side bar to each bracket using two M8 bolts, flat washers and lock washers.



### Step 3

Repeat steps 1 and 2 on the passenger side.

Congratulations on the installation of your new ARIES Big Step™ round side bars.

With the side bars installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on page one.

