

# INSTALLATION MANUAL

2055113

This is the first of two manuals required to complete this installation. The second manual is included with your side bars / running boards.

## Level of Difficulty

Easy

## Parts List

1	Driver / left, running board
1	Passenger / right, running board
6	Support bracket, universal
2	Driver / left, VersaTrac™ mounting bracket
4	Passenger / right, VersaTrac™ mounting bracket
24	Hex bolt, M8 - 1.25 x 30mm (S)
48	Flat washer, M8 x 24mm x 2.2mm (S)
24	Lock washer, M8 (S)
24	Hex nut, M8 (S)
12	Hex bolt, M8 (B)
12	Flat washer, M8 (B)
12	Lock washer, M8 (B)
6	Bolt plate, M10 - 1.50 x 30mm
6	Flat washer, M10 x 24mm x 2.2mm
6	Lock washer, M10
6	Hex nut, M10 - 1.50
6	Plastic retainer, M10

(S) = Silver hardware

(B) = Black hardware

\* Running boards sold separately

## Tools Required

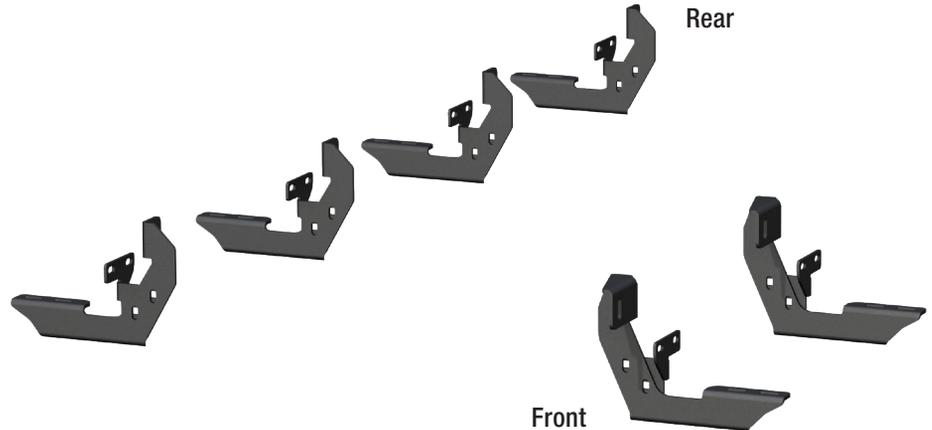
Ratchet	Socket, 13mm
Torque wrench	Socket, 17mm
Drill	Level
Drill bit, 3/8"	Marker
Flathead screwdriver	--

## Torque Specifications

M8 bolt	7 ft-lbs.
M10 bolt	16 ft-lbs.

Use above torque setting unless otherwise noted

## Product Photo



## NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

## Maintenance

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

## Product Registration and Warranty

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[warranty.curtgroup.com/surveys](http://warranty.curtgroup.com/surveys)

### Step 1

Starting on the driver side, locate the two mounting tabs along the bottom edge of the vehicle body.



### Step 2

Starting with the front, driver-side mounting location, insert a bolt plate and plastic bolt retainer.



### Step 3

Secure the bracket to the bolt plate with a silver M8 flat washer, M8 lock washer and M8 hex nut.

Secure a support bracket to the passenger front bracket with two silver M8 hex bolts, four flat washers, two washers and two hex nuts.



#### Step 4

Align the support bracket on the pinch weld. With a marker, place a dot in the center of the mounting slots.

Using a 1/16" drill bit, drill a pilot hole in each of the marked spots followed by the full sized 3/8" holes in each location.

#### **WARNING**

Do not drill through the welds in the pinch weld. Slide the bracket forward or rearward to move the slots away from the factory spot welds. Do not drill into or through the outer plastic rocker panel cover.

Secure the bracket with two M8 hex bolts, two M8 lock washers, four flat washers and two hex nuts.

Repeat this process to install the driver-side front rear bracket.



#### Step 5

Locate the four passenger-side mounting locations on the underside of the van.

Repeat steps 2 through 4 on the passenger side for each mounting location.

#### **NOTICE**

To complete the installation, refer to the manual included with your running boards / side steps.

