



INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 07-2013 JEEP WRANGLER 4DR
APP PART # 20-3295, 20-3290
GEN-X STEP BARS

AUTOMOTIVE PRODUCTS, INC.

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS	16MM SOCKET
2	2	FRONT SUPPORT BRACKETS	13MM SOCKET
3	2	CENTER SUPPORT BRACKETS	13MM WRENCH
4,5	2	REAR SUPPORT BRACKETS (4) DRIVERS SIDE, (5) PASSENGER SIDE	ALLEN KEY (INCLUDED)
6	6	M8-1.25 X 25MM HEX HEAD BOLT	RATCHET
7	6	M8 X 24MM OD FLAT WASHERS	3/8" DRILL BIT
8	6	M8 LOCK WASHERS	DRILL
9	6	M10-1.5 X 25MM HEX HEAD BOLTS	TORQUE WRENCH
10	6	M10 X 20MM OD FLAT WASHERS	
11	6	M10 LOCK WASHERS	
12	12	M8-1.25 X 25MM BUTTON HEAD BOLTS (STAINLESS STEEL)	
13	12	M8 X 24MM OD FLAT WASHERS (STAINLESS STEEL)	
14	12	M8 SERRATED FLANGE NUTS (STAINLESS STEEL)	
15	6	M8 CLIP NUTS	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting from the drivers side of the vehicle locate the mounting locations on the pinch weld of the vehicle. One of the two holes at the front two mounting locations must be enlarged to fit the M8 button head bolts. Use a 3/8" drill bit and drill to enlarge the holes as needed FIG 1.
3. Once the holes have been enlarged, take the drivers side step bar and attach it to the mounting locations on the rocker panel. Note: the mounting tabs on the step bar go behind the pinch weld. Attach the step bar to the pinch weld using (6) M8 button head bolts (stainless steel), (6) M8 flat washers (stainless steel), and (6) M8 serrated flange nuts (stainless steel) FIG 2. Do not fully tighten at this time.
4. Attach the front support bracket to the threaded hole in the rocker panel using (1) M8 hex head bolt, (1) M8 lock washer, and (1) M8 flat washer FIG 3. Note: some vehicles may not have threaded holes located in the rocker panel, if you do not have threaded holes place the included M8 clip nuts in there place. Attach the support bracket to the step bar using (1) M10 hex head bolt, (1) M10 lock washer, and (1) M10 flat washer. Repeat this step for the center and drivers side rear support brackets. Center support bracket can be identified by the single triangular notch on the outer edge. The rear support brackets will have two triangular notches on the outer edge. FIG 4 & 5. Do not fully tighten at this time.
5. Repeat steps 2-4 for passenger side.

CARE INSTRUCTIONS

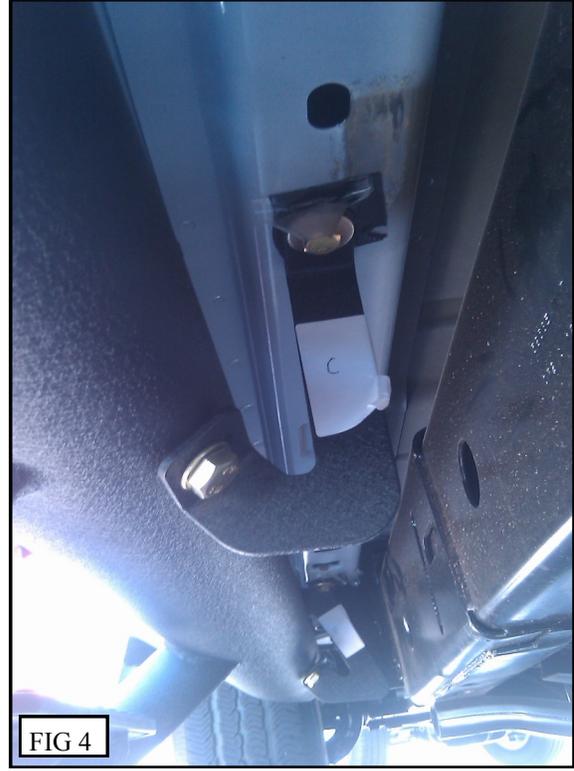
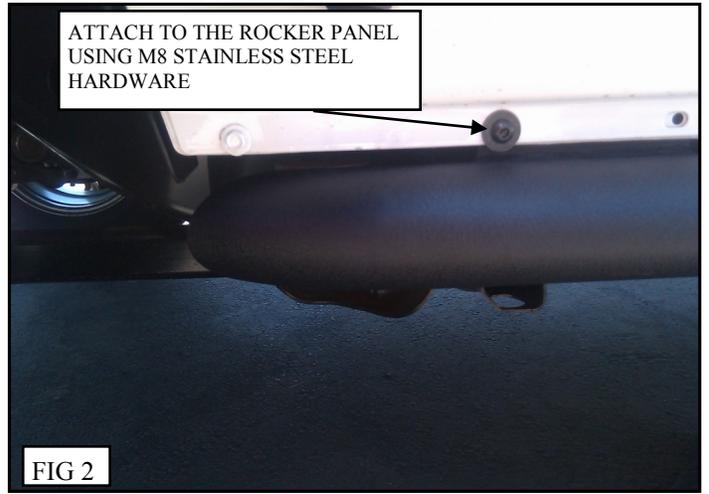
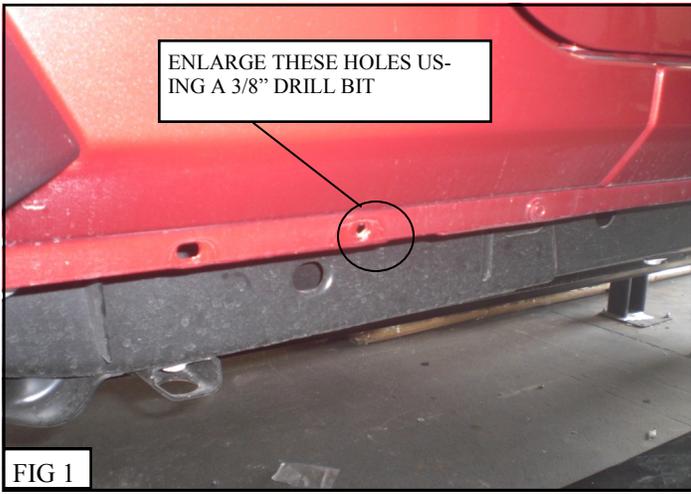
- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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6. Align and adjust



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