



INSTALLATION INSTRUCTIONS

ROCK SLIDERS

APPLICATION:

2007-2017 Jeep Wrangler JK 2 Door

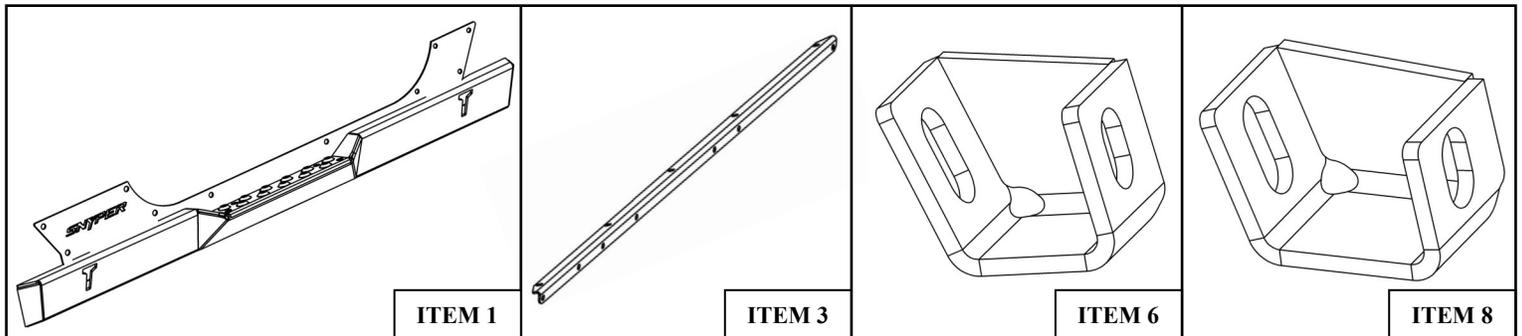
PART NUMBER:

42-7005

AUTOMOTIVE PRODUCTS,

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1,2	2	ROCK SLIDER ASSEMBLY, DRIVER (1) AND PASSENGER (2)	13MM SOCKET
3,4	2	PINCH WELD ADAPTER, DRIVER (3) AND PASSENGER (4)	13MM WRENCH
5,6	2	SHORT SUPPORT BRACKET, DRIVER (5) AND PASSENGER (6)	5/16" DRILL BIT
7,8	2	LONG SUPPORT BRACKET, DRIVER (7) AND PASSENGER (8)	DRILL
9	10	M6 HEX SOCKET FLAT HEAD SCREW (BLACK ZINC)	RATCHET
10	10	M6 U-CLIP NUT (BLACK ZINC)	TORQUE WRENCH
11	2	M8 HEX HEAD CAP SCREW (YELLOW ZINC)	ALLEN WRENCH
12	4	M8 HEX HEAD FLANGE BOLT (YELLOW ZINC)	
13	10	M6 HEX HEAD CAP SCREW (YELLOW ZINC)	
14	20	M6 FLAT WASHER (YELLOW ZINC)	
15	10	M6 SPLIT LOCK WASHER (YELLOW ZINC)	
16	10	M6 HEX NUT (YELLOW ZINC)	
17	4	M8 SERRATED FLANGE NUT (YELLOW ZINC)	
18	20	M8 SPLINED RIVCERT (YELLOW ZINC)	
19	4	M8 U-CLIP NUT (YELLOW ZINC)	
20	24	M8 HEX SOCKET BUTTON HEAD SCREW (BLACK ZINC)	
21	4	M8 FLAT WASHER (BLACK ZINC)	
22	1	UNIVERSAL M8 RIVCERT INSTALLATION TOOL	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



PROCEDURE

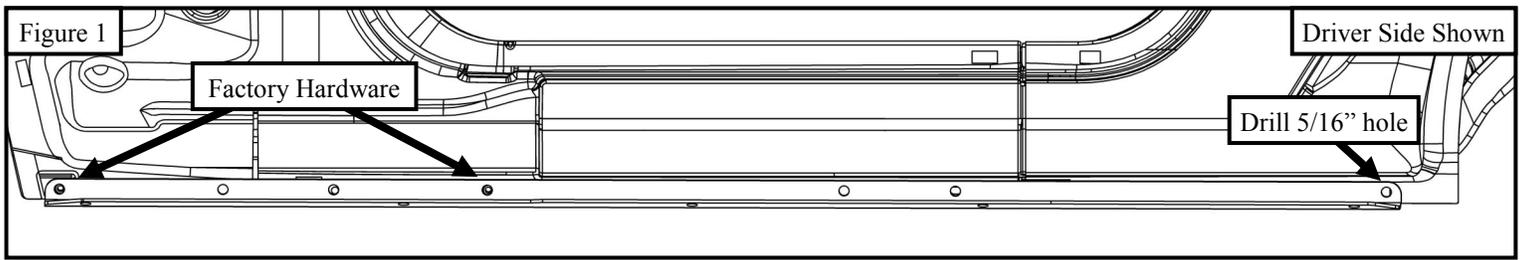
1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.



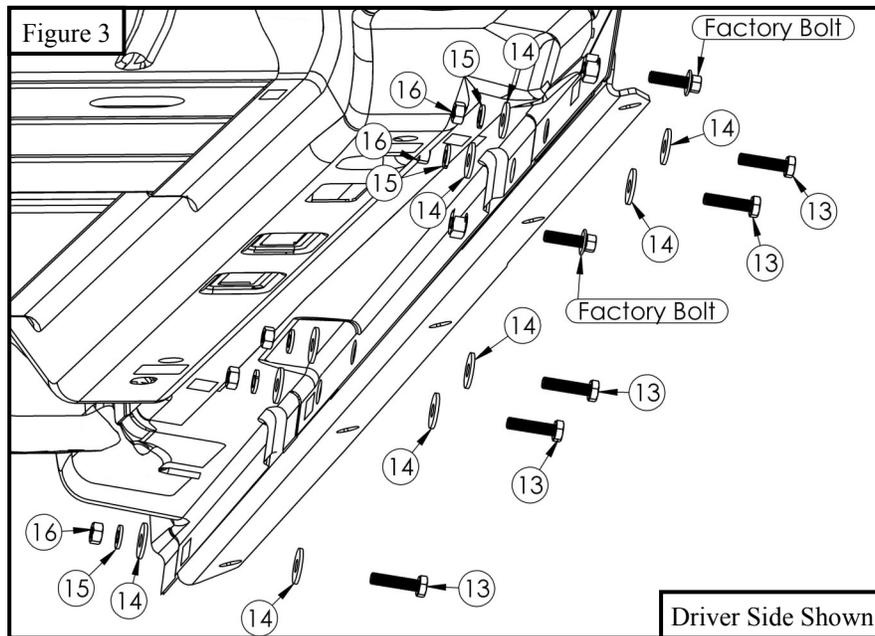
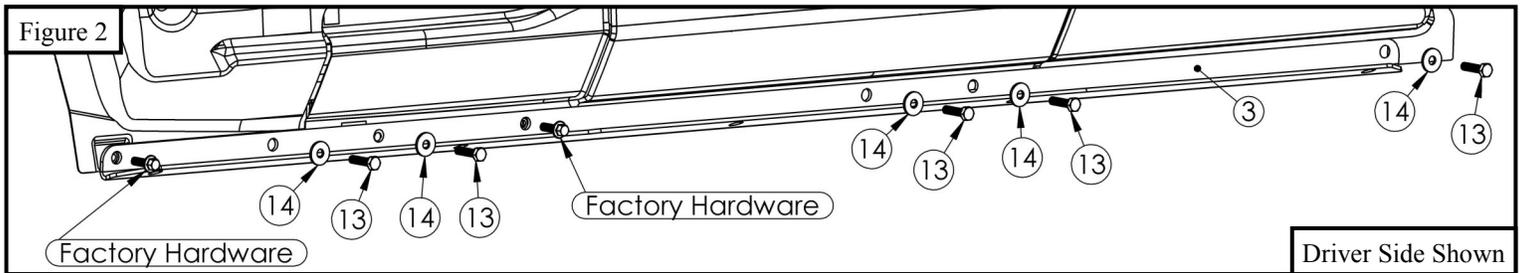
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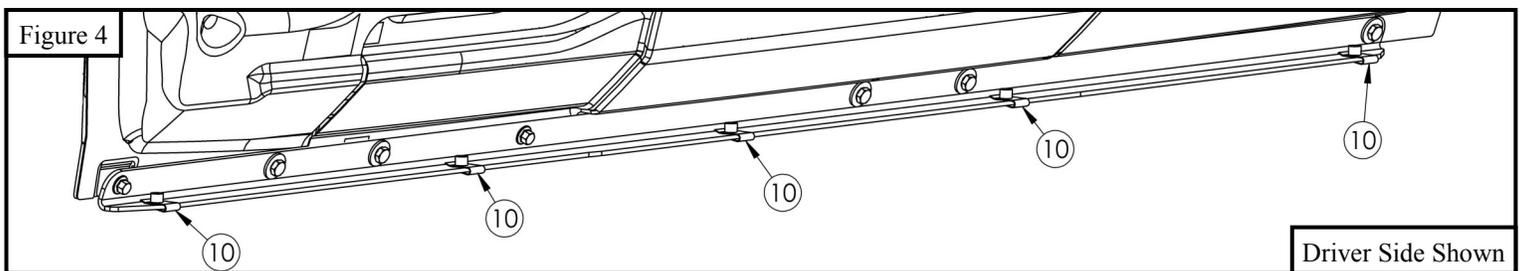
- Starting on either side. Locate (1) pinch weld adapter (Item 3/4) and align it on the pinch weld. Loosely secure the pinch weld adapter onto the pinch weld using the provided M6 hardware (Items 13-16) and with the factory hardware present. Mark location to drill on the furthest hole from the front. Remove pinch weld adapter and then drill a 5/16" hole on pinch weld. See **Figure 1**.



- Secure the pinch weld adapter onto the vehicle pinch weld using the factory hardware present and the provided M6 hardware (Items 13-16). Align and adjust as necessary and then tighten M6 hardware to 5-7 ft-lbs. See **Figures 2 - 3**.

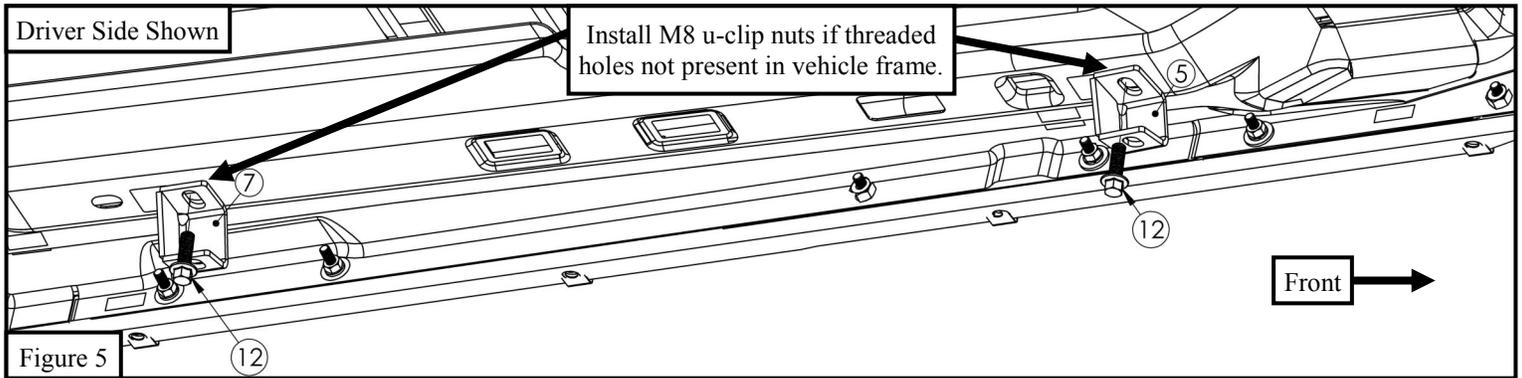


- Locate (5) M6 u-clip nuts (Item 10) and install one to each hole on the pinch weld adapter. See **Figure 4**.

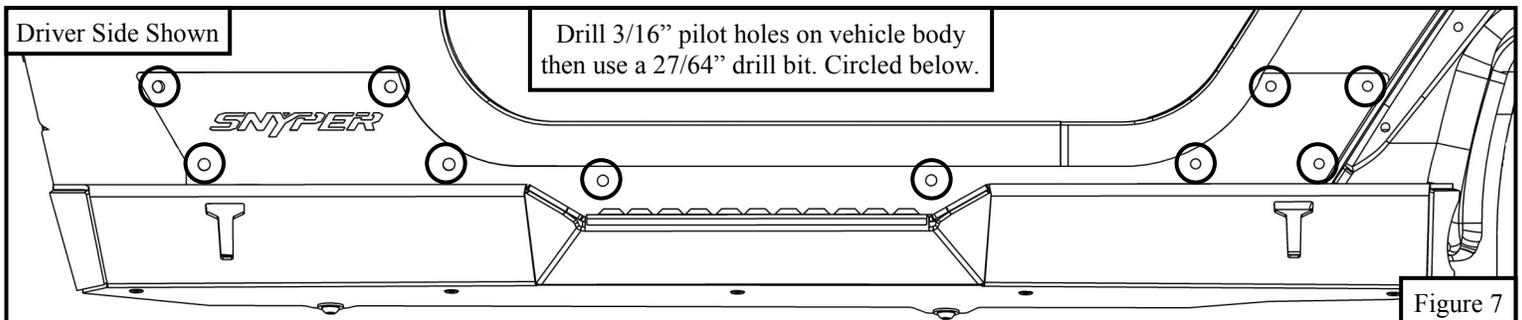
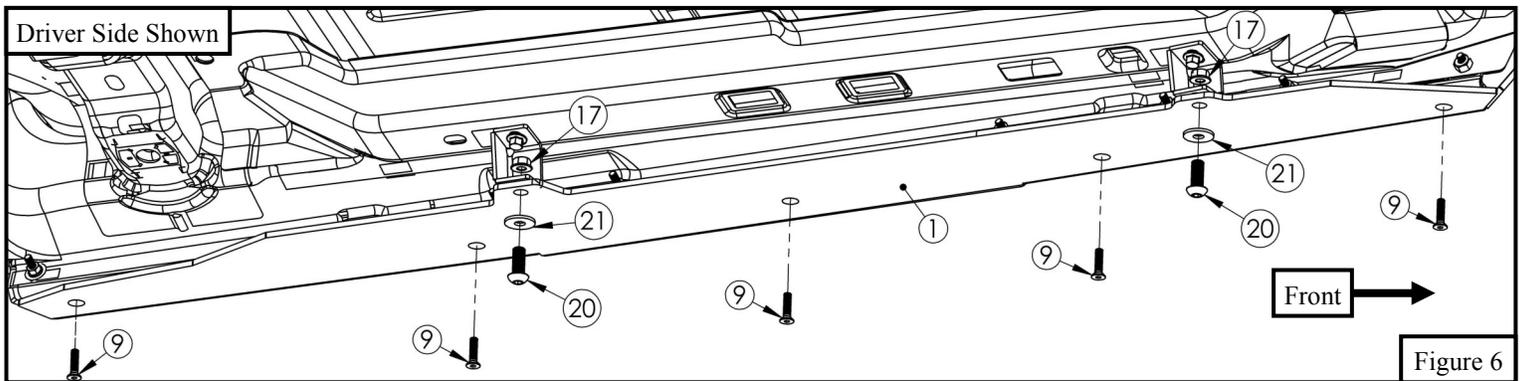


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5. Locate (1) short support bracket (Item 5/6) and loosely install in the front mount location. See **Figure 5**. **Note:** Install (1) M8 u-clip nuts if threaded hole not present. Refer to **Figure 5**.
6. Locate (1) long support bracket (Item 7/8) and loosely install in the rear mount location. See **Figure 5**. **Note:** Install (1) M8 u-clip nut if threaded hole not present. Refer to **Figure 5**.



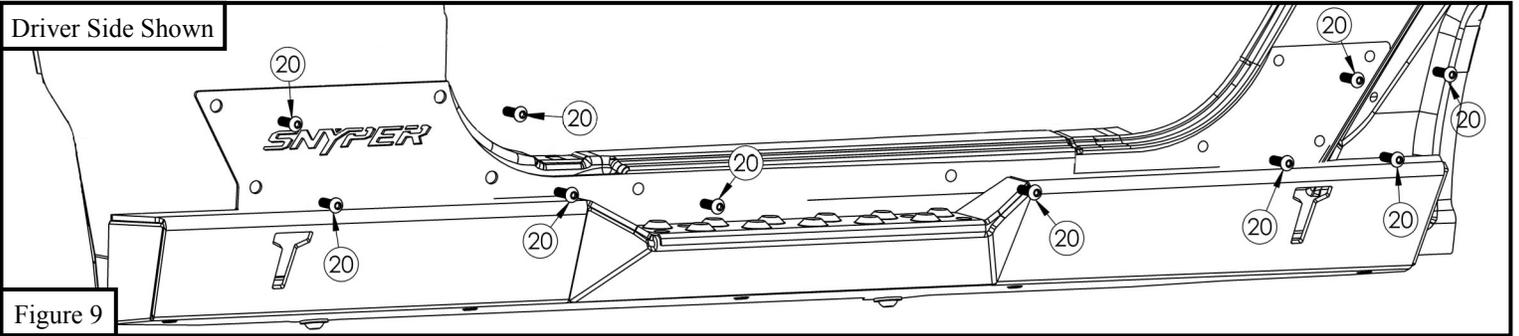
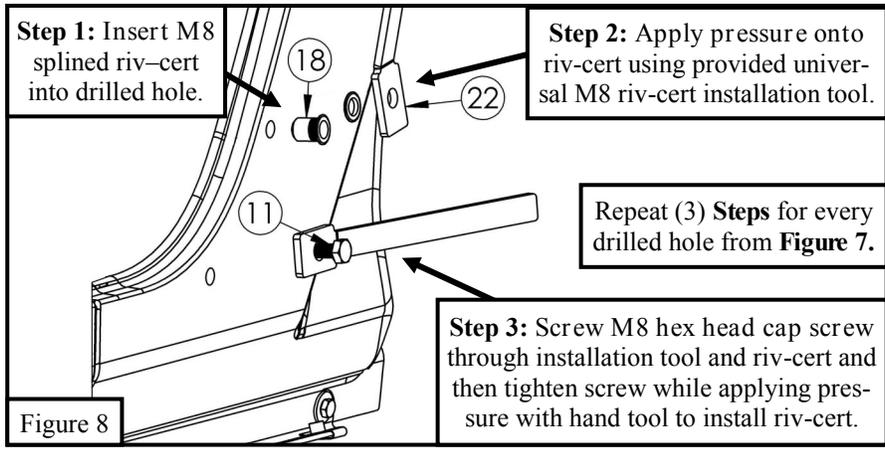
7. Locate (1) Rock Slider assembly (Item 1/2) and with assistance loosely secure onto the previously installed support brackets and pinch weld adapter using (5) M6 hex socket flat head screws, (2) M8 hex socket button head screws, (2) M8 flat washers, and (2) M8 serrated flange nut. See **Figure 6**.
8. Mark location where to drill on vehicle body. See **Figure 7**. Remove Rock Slider assembly then drill 3/16" pilot holes. After pilot holes are drilled use a 27/64" drill bit.



9. Locate the provided universal M8 riv-cert installation tool, (1) M8 hex head cap screw (Item 11), and (10) M8 splined riv-certs (Item 18). Install the M8 splined riv-certs in the previously drilled holes on the vehicle body using the universal M8 riv-cert installation tool and M8 hex head cap screw. Refer to **Figure 8**. **Note:** Do not attempt to use the any of the other provided screws for this; they may strip.
10. With assistance loosely secure the Rock Slider assembly back onto the vehicle using the same hardware in **Step 7** and (10) M8 hex socket button head screws. See **Figures 6 and 9**.



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11. Repeat **Steps 2 - 10** for opposite side.
12. Align and adjust the Rock Sliders and brackets as necessary and then tighten hardware: M8 to 15-18 ft-lbs and M6 to 5-7 ft-lbs.



- CARE INSTRUCTIONS**
- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
 - STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
 - GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

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 DATE: 12/15/16

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SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

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