

## INSTALLATION INSTRUCTIONS

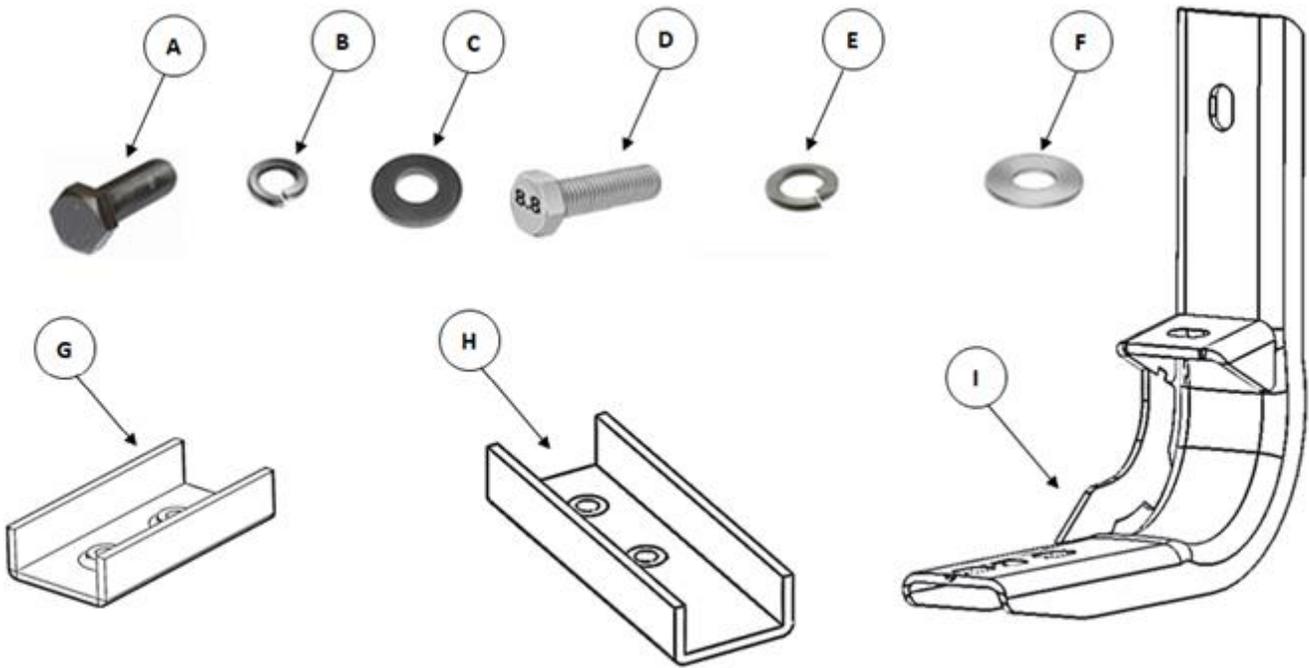
**WIDESIDER BRK  
OE XTREME BRK**

Chevrolet Silverado 1500, 2500 HD & 3500 HD Crew Cab  
GMC Sierra 1500, 2500 HD & 3500 HD Crew Cab

**394015 / 6840475**

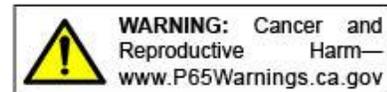
### PARTS INCLUDED IN THIS LIST:

ITEM	QTY.	PART NUMBER	DESCRIPTION	TORQUE	ITEM	QTY.	PART NUMBER	DESCRIPTION
A	16	AST-T838	5/16"-18 x 1" Hex Bolt (Black)	17 ft-lbs	F	16	AST-RP04	5/16" Flat Washer
B	16	AST-RPR11G	5/16" Lock Washer (Black)		G	2	396801AA	Small U-Bracket
C	16	AST-RP16G	5/16" Flat Washer (Black)		H	2	397872AA	Large U-Bracket
D	16	AST-T284	M8-1.25 x 25mm Hex Bolt	18 ft-lbs	I	8	6840470AA	Mounting Bracket
E	16	AST-RPR04	5/16" Lock Washer					



### TOOLS NEEDED FOR INSTALLATION:

1/2" Socket & Wrench  
13mm Socket & Wrench  
Ratchet & Extension



**ESTIMATED TIME FOR INSTALLATION:**

**1 Hour**

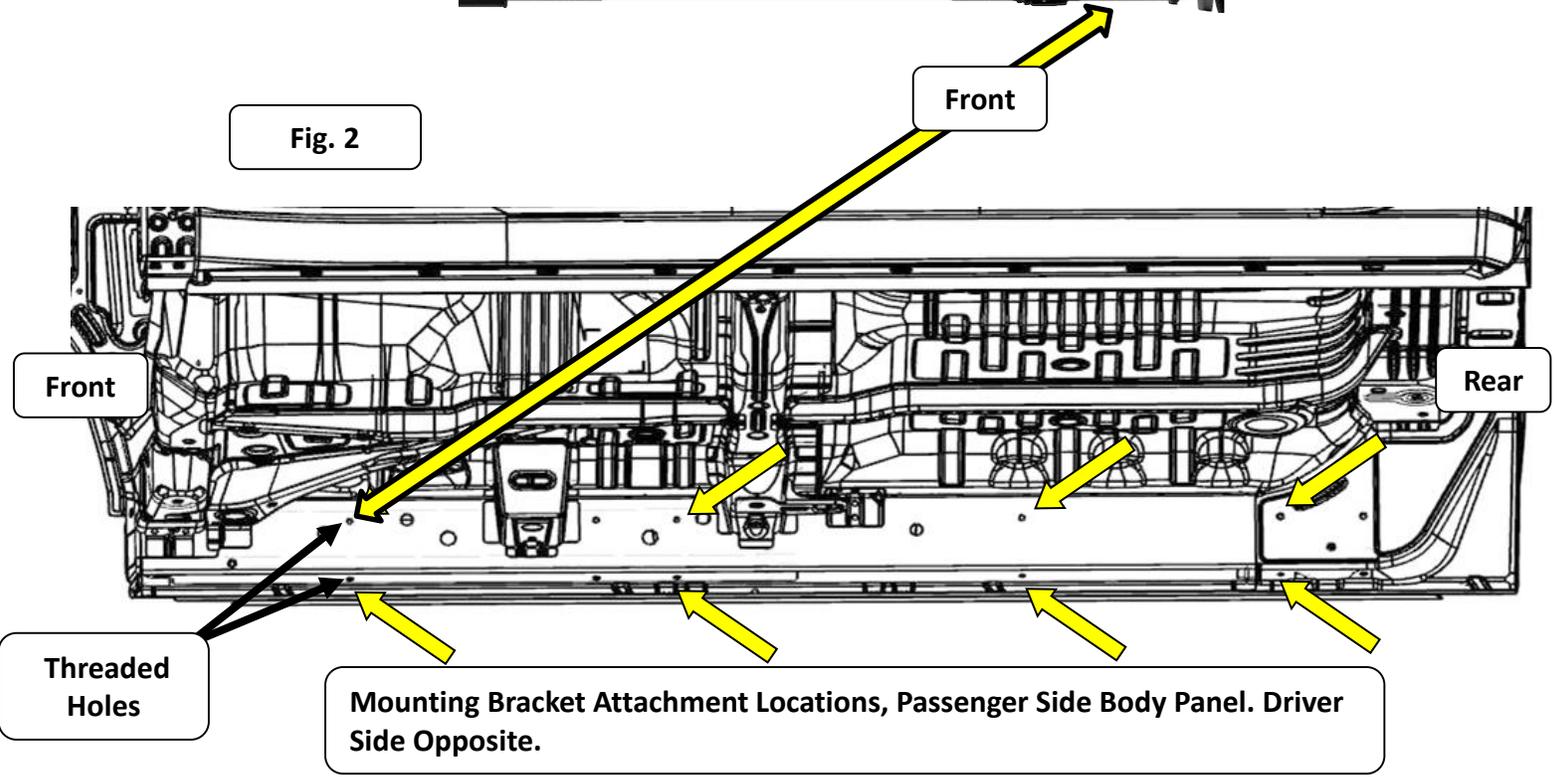
If you need installation service for your new product, call the authorized distributor from whom you purchased the product or an authorized installation service company which can be found by calling toll free 1-888-427-4466

**Step-1** Starting on the passenger side, at the front of the vehicle, locate and remove the plastic plugs covering the first set of threaded holes in the body panel, (Fig. 1 & 2). **Note:** Position a passenger side mounting bracket on the body panel to help determine the mounting holes.

Fig. 1

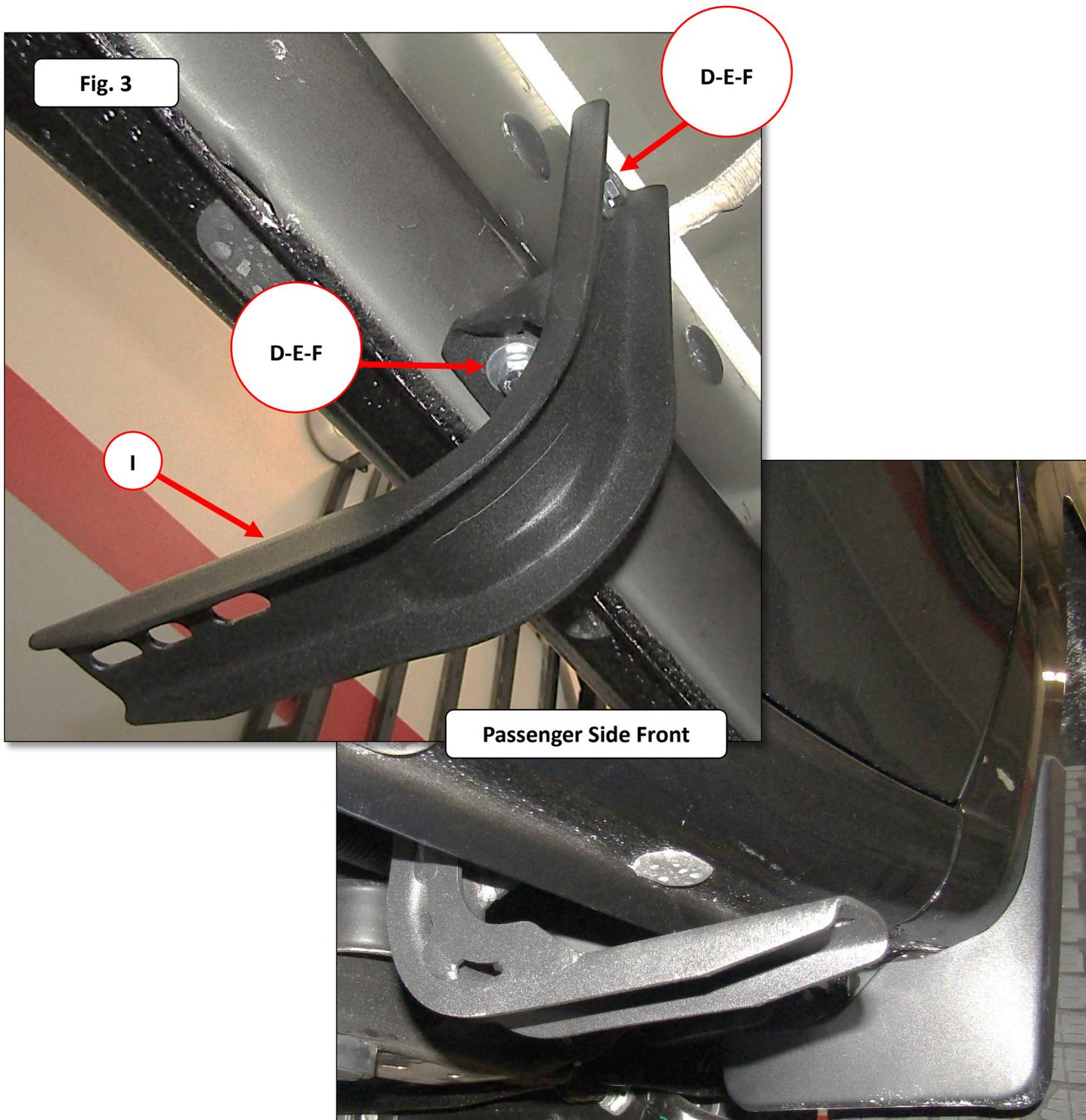


Fig. 2



**Step-2** Attach one of the brackets to the body panel using (2) M8 X 25mm hex bolts, (2) 5/16" lock washers and (2) 5/16" flat washers, (Fig. 3). Do not tighten the bolts.

**Step-3** Repeat step 1 and 2 to install mounting brackets at the center and rear of the vehicle. **Note:** The mounting brackets will bolt to the 3<sup>rd</sup>, 4<sup>th</sup> and 5<sup>th</sup> set of the threaded holes in the body panel.



**Step-4** If installing 5" XL Widesider Composite side steps, install (6) 5/16" square head bolts (included with side steps) in the aluminum rail on the underside of the side step. Place the side step on top of the mounting brackets so the threads of the square head bolts align and extend through the holes in the brackets. Secure the side step to each bracket using the square head bolts, (2) 5/16" flat washers, (2) 5/16" lock washers and (2) 5/16" hex nuts, (Fig 4). Align the side step with the vehicle then tighten all side step and mounting bracket nuts and bolts.

**Fig. 4**



**Fig. 5**



**Step-5** If installing Fusion or Platinum widesider (Fig 5) place the side step on top of the mounting brackets and position the U-brackets (included with the side steps) inside the open channel in the bottom of the side step. Align the threaded holes in the U-brackets with the holes in the mounting brackets and secure the side step to each bracket using the U-bracket, (2) 5/16" x 1" hex bolts, (2) 5/16" lock washers and (2) 5/16" flat washers. Align the side step with the vehicle then tighten all side step and mounting bracket nuts and bolts.

**Step-6** Repeat steps to install the driver side brackets and side step. Remember to check and retighten the nuts and bolts every six months.