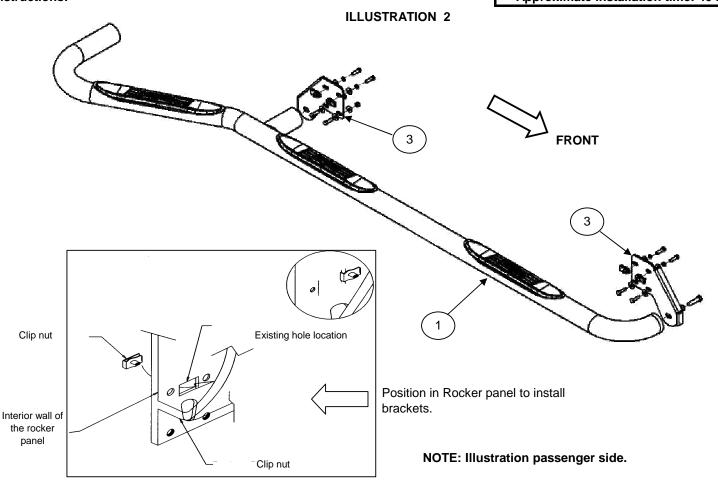


INSTALLATIONS INSTRUCTIONS 62268 (B - PS) SIDE BAR DUALLY

FORD P. U. SUPER DUTY F-250 (HD) \ F-350 \ F-450 \ F-550 4 dr. 2 & 4 x 4 CREW CAB (LONG BED) 99 - 09

Parts list:					Required Tools (no included)	
ITEM	QTY.	CODE	DESCRIPTION	TORQUE MAX.	DESCRIPTION	N QTY.
1	1	375308AA-8CA	A Side Bar passenger side	-	9/16" Socket / Wrench	1
2	1	375308AA-8CA	A Side Bar driver side	-	3/4" Socket / Wrench	1
	1	BRK-37730	Brackets kit includes:	-	Allen wrench	1
3	2	376304AA	Main brackets front and rear	-	Ratchet	1
	1	KTE-37730	Hardware kit includes:		Ratchet extension	1
4	16	-	3/8 x 1 1/4" Hex head bolt black plated	30 Lb.Ft	ILLUSTRATION 1	
5	24	-	3/8" Flat washer black plated	-	П	П
6	8	-	3/8" Lock washer black plated	-		<u>,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,</u>
7	8	-	3/8" Lock nut black plated	30 Lb.Ft		
8	8	-	3/8" Clip nut	30 Lb.Ft		PASSENGER
9	4	-	1/2 x 2" Hex head bolt zinc plated	70 Lb.Ft		DRIVER
10	4	-	1/2" Flat washer zinc plated	-		DIVIVEIX
11	4	-	1/2" Lock washer black plated	-	2	
					3	FRONT DRIVER REAR PASSENGER
Instructions:					Approximate installation time: 40 min.	



Design:

Keep your product clean. Do not use abrasive cleaners or polish. We recommend only non-abrasive automotive wax such as pure

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Revised 29/10/2009

Cleaning and care instructions:

carnauba to avoid scratches or rust.

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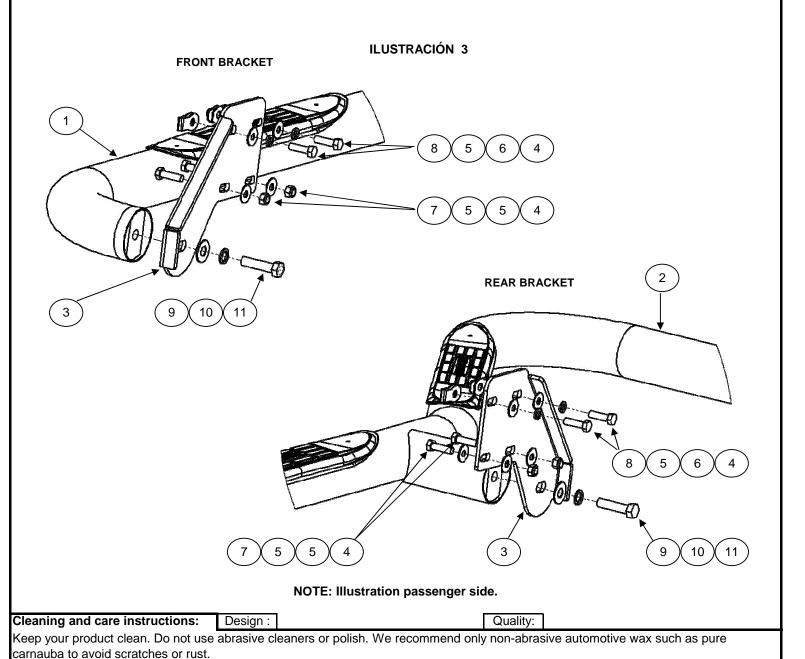
Quality:



INSTALLATIONS INSTRUCTIONS 62268 (B - PS) SIDE BAR DUALLY

FORD P. U. SUPER DUTY F-250 (HD) \ F-350 \ F-450 \ F-550 4 dr. 2 & 4 x 4 CREW CAB (LONG BED) 99 - 09

- **1.** Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.
- 2. Side bar dually set consists of a driver and passenger side. Be sure to determinate the correct side before installation.
- 3. Insert the 2 clip nut in the upper hole of the rocker panel. See illustration 2.
- **4.** Place bracket front shown in illustration 2. Attach the clip nut with: (2) 3/8 x 1 1/4" hex head bolt, (2) 3/8" flat and lock washer. Attach the rocker panel with: (2) 3/8 x 1 1/4" hex head bolt, (4) 3/8" flat washer, (2) 3/8" lock nut. Leave loose. **See illustration 3.**
- 5. Install the rear bracket of the same form that front bracket. See illustration 3.
- **6.** Place the Side Bar to brackets and attach with: (1) 1/2 x 2" hex head bolts, (1) 1/2" flat and lock washers. By each side. Leave loose. **See illustration 3.**
- 7. Align the sidebar to the vehicle and tighten all hardware.
- 8. Repeat for the other side of vehicle.
- 9. Fill out the warranty card included and place it inside your vehicle.



Revised 29/10/2009

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