

INSTALLATION INSTRUCTIONS

SIDESTEPS

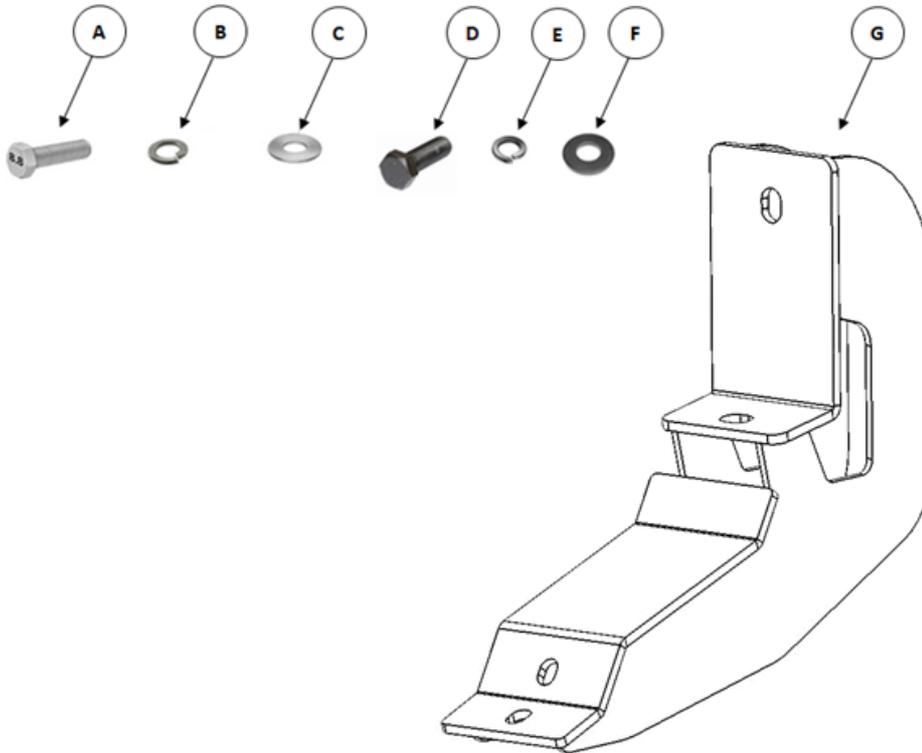
Chevrolet Silverado 1500, 2500 HD & 3500 HD Crew Cab

GMC Sierra 1500, 2500 HD & 3500 HD Crew Cab

37203 / 4078

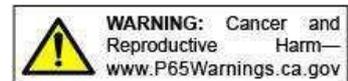
PARTS INCLUDED IN THIS LIST:

ITEM	QTY.	PART NUMBER	DESCRIPTION	TORQUE	ITEM	QTY.	PART NUMBER	DESCRIPTION	TORQUE
A	8	AST-T284	M8 X 25mm Hex Bolt	18 ft-lbs	E	8	AST-RPR11G	5/16" Lock Washer (Black)	
B	8	AST-RPR04	5/16" Lock Washer		F	8	AST-RP16G	5/16" Flat Washer (Black)	
C	8	AST-RP04	5/16" Flat Washer		G	6	40780AA	Mounting Bracket (Front & Rear)	
D	8	AST-T838	5/16" x 1" Hex Bolt (Black)	17 ft-lbs	H	1 Pr.	40788AA-BA	4000 Series Side Steps (Not Shown)	



TOOLS NEEDED FOR INSTALLATION:

- 1/2" Socket & Wrench
- 13mm Socket & Wrench
- Ratchet & Extension



ESTIMATED TIME FOR INSTALLATION:

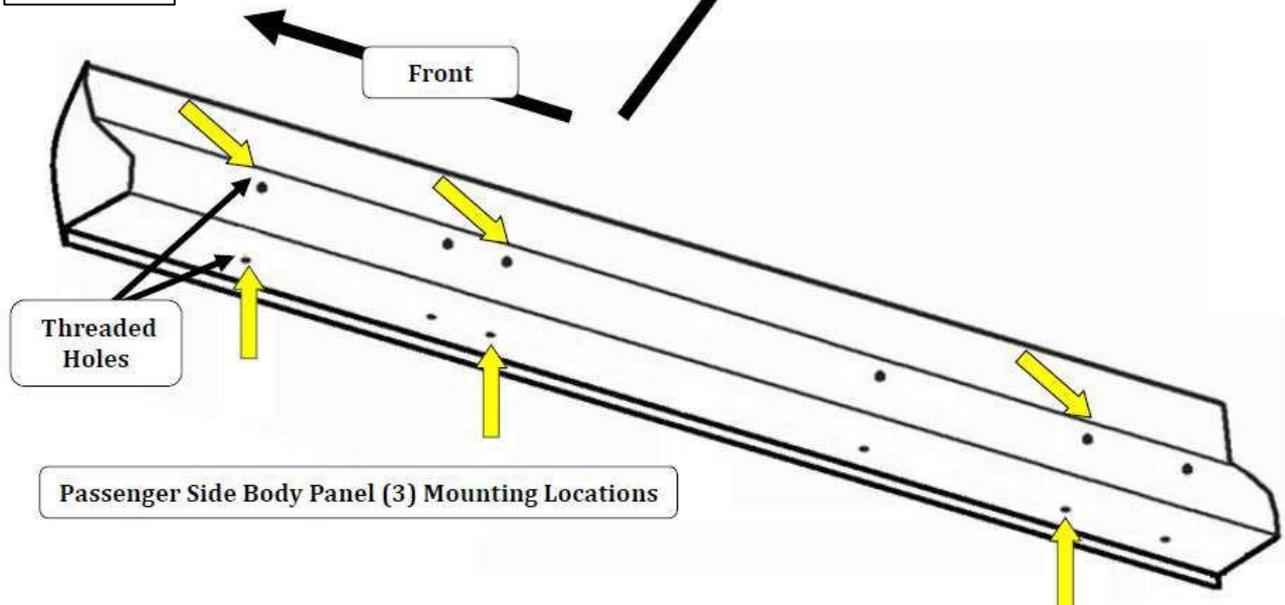
1 Hour

If you need installation service for your new product, call the authorized distributor from whom you purchased the product or an authorized installation service company which can be found by calling toll free 1-888-427-4466

1. Starting on the passenger side, at the front of vehicle, locate and remove the plastic plugs covering the first set of holes in the body panel, (FIGURE 1 & 2). **Note:** Hold a mounting bracket in place to help determine the mounting holes to use along the body panel.



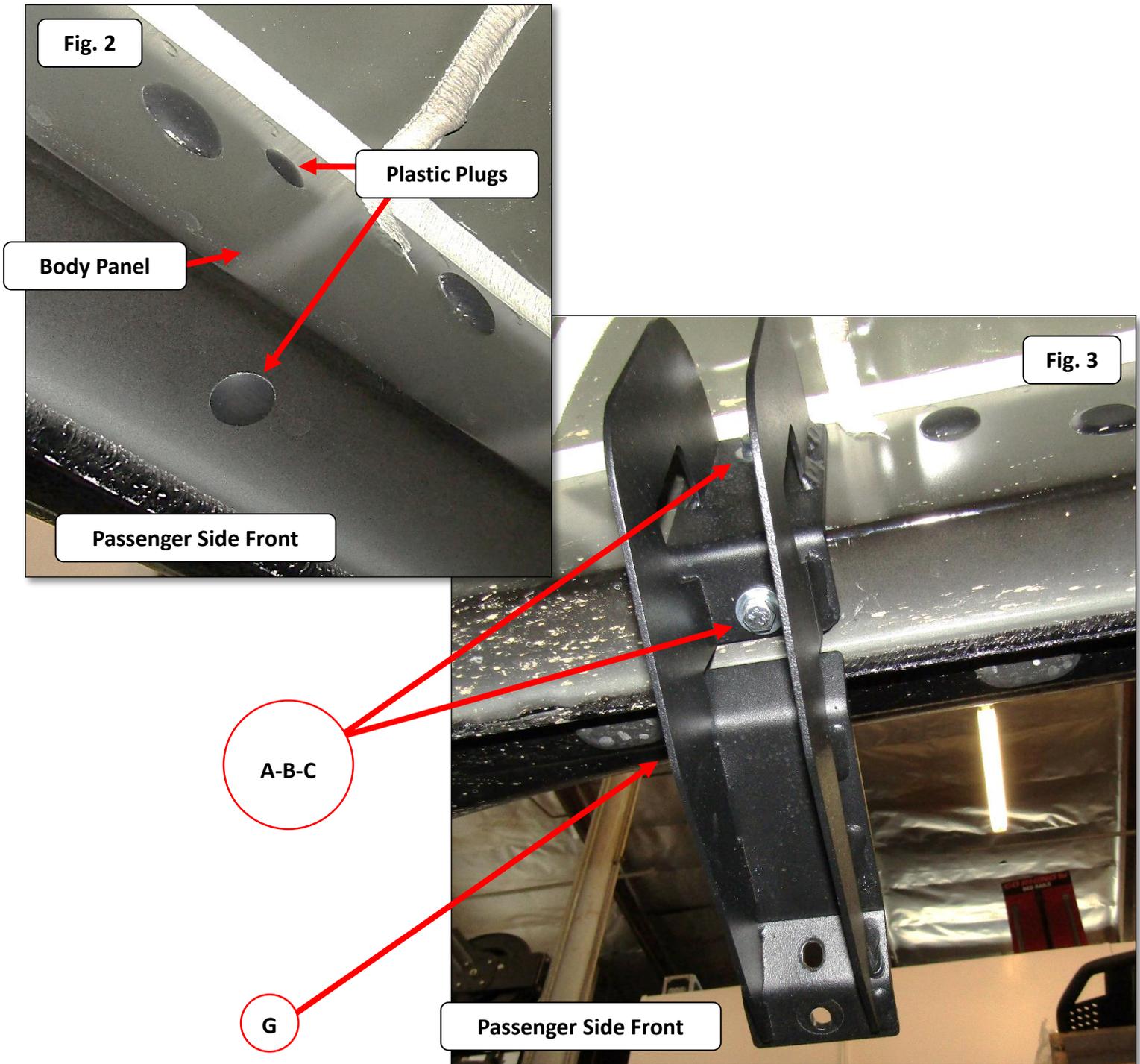
Figure 1



2. Attach one of the mounting brackets to the body panel using (2) 5/16" flat washers, (2) 5/16" lock washers and (2) M8 x 25mm hex bolts, Figure 3. Do not tighten the bolts

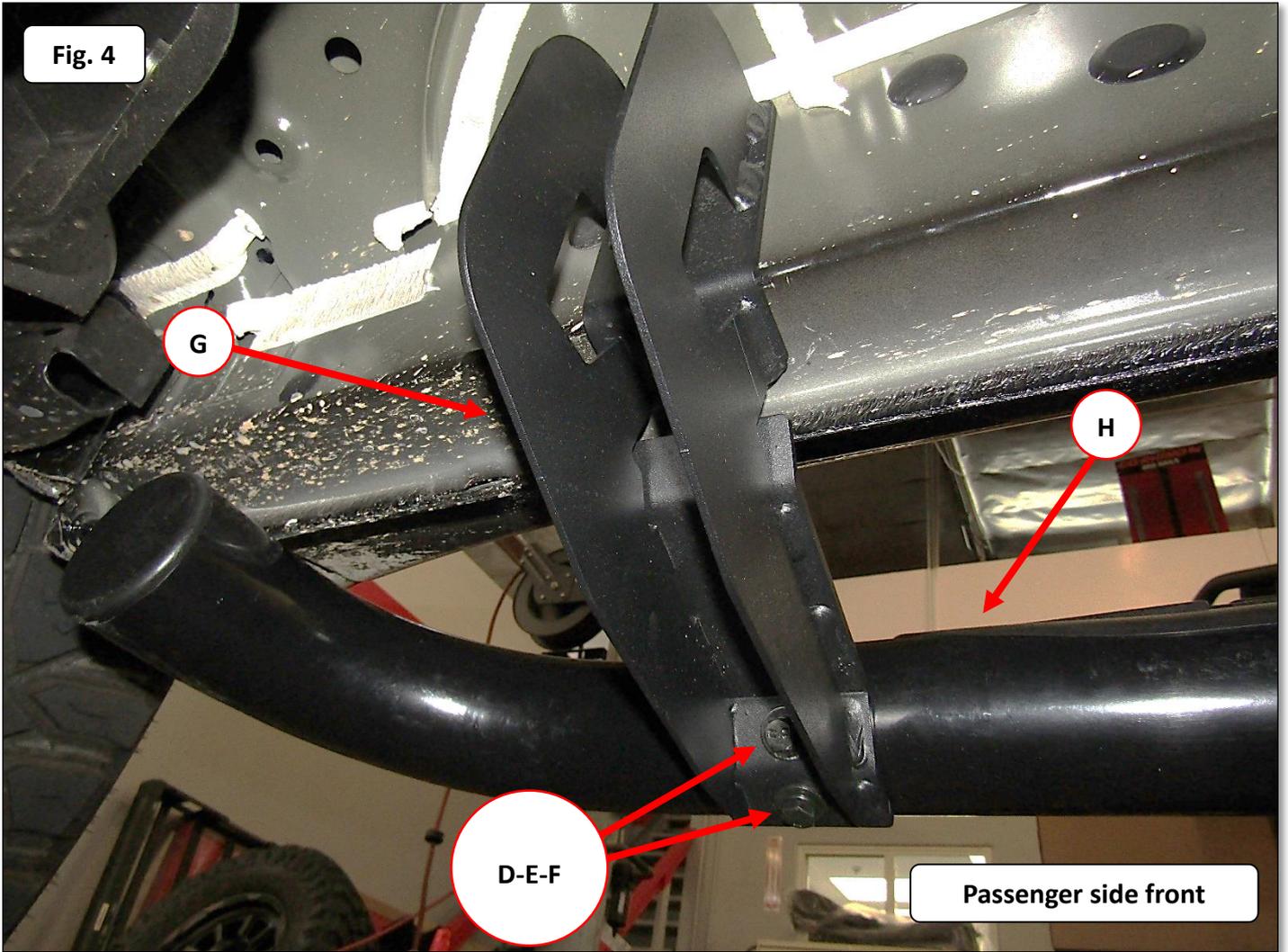
Step-2 Attach one of the mounting brackets to the body panel using (2) M8 x 25mm hex bolts, (2) 5/16" lock washers and (2) 5/16" flat washers, (Fig. 3). Do not tighten the bolts.

Step-3 Repeat step 1 and 2 to install a mounting bracket at the center front and rear of the vehicle. **Note:** The mounting bracket will bolt to the 3rd and 4th set of the threaded holes in the body panel.



Step-4 Place the passenger side step on top of the mounting brackets, align the threaded rivet-nuts in the bottom of the side step with the holes in the mounting brackets and secure the side step to each mounting bracket using (2) 5/16" x 1" hex bolts, (2) 5/16" lock washers and (2) 5/16" flat washers, (Fig. 4).

Step-5 Align the side step, then tighten to the specified torque all bolts securing the mounting brackets and side step.



Step-6 Repeat the installation steps to install the mounting brackets and step on the driver side.