

INSTALLATION INSTRUCTIONS

4066 Sidebar

02-06 TRAILBLAZER EXT / ENVOY XL

Parts List:

QTY	(1) Hardware kit including:	
P01 (1) Sidebar set (Driver & Passenger)	T01 (16) M8 x 30mm Hex head bolt	T06 (12) 3/8" Lock washer
P02 (4) Main mounting brackets	T02 (16) 5/16" Flat washer	T07 (4) 3/8" Hex nut
P03 (4) Auxiliary mounting brackets	T03 (16) 5/16" Lock washer	
	T04 (12) 3/8 x 1" Hex head bolt	
	T05 (12) 3/8" Flat washer	

Tools required:

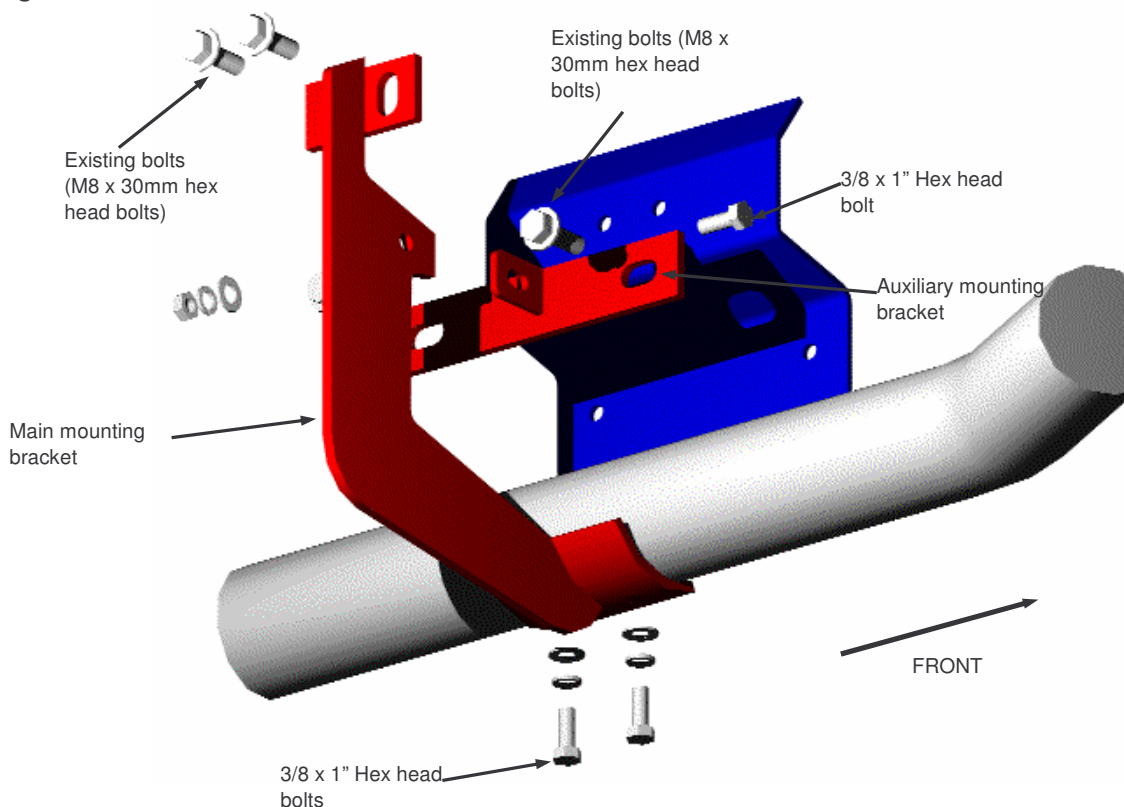
9/16" Socket	Ratchet
9/16" Wrench	13mm Socket

Instructions:

Aproximated installation time: 30 min.

1. Read and understand instructions completely before beginning installation.
2. Sidebar set consist of a driver and passenger side. Be sure to determinate the correct side before installation.
3. Remove the factory step bar and brackets, save the bolts. Note: If the vehicle does not have the factory step bar, the bolts are included.
4. Place mounting brackets up to the frame and secure using removed bolts. If the vehicle does not have the factory step bar, secure using M8 x 30mm hex head bolts, 5/16" flat and lock washers. Leave loose.
5. Assemble main mounting and auxiliary mounting brackets, using 3/8 x 1" hex head bolt, flat & lock washers and hex nut. Leave loose.
6. Place the sidebar up to the mounting brackets and bolt to the mounting brackets using the 3/8 x 1" hex head bolt, flat and lock washers. Leave loose.
7. Make any final adjustments to the alignment of the sidebar and tighten all bolts. Repeat for the opposite side.
8. You may need to periodically re-tighten the bolts.

Assembly Diagram:



Cleaning and care instructions:

Diseño:

Calidad:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.