

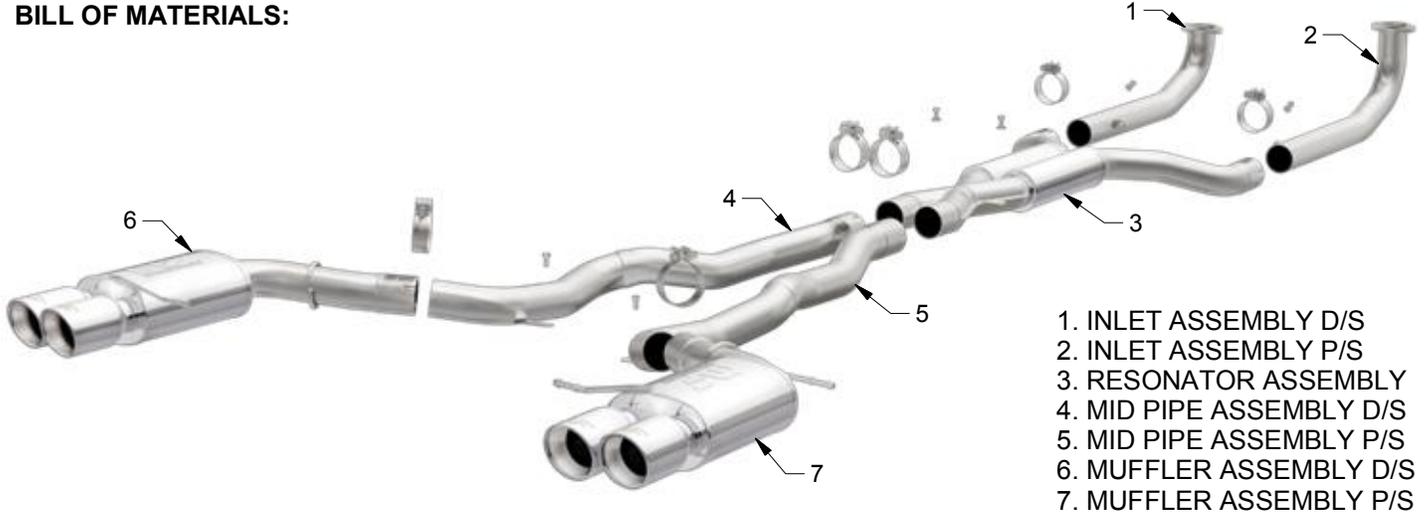


INSTALLATION INSTRUCTIONS



2015 BMW M6 L6 4.4L | PART NO. 19007

BILL OF MATERIALS:



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1. [6] 3.00" Clamp
- 2. [6] M8 x 25mm Bolt
- 3. [4] 3/8" Washer

MINIMUM REQUIRED TOOLS:



15mm, 16mm, 10mm
50 Torx, 55 Torx



Hanger Tool
(Or Pry Bar)

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



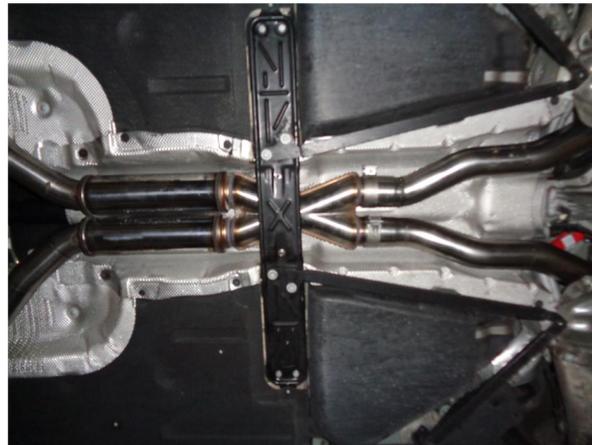
WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or V-band clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 70 in-lbs for V-band clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

INSTALLATION INSTRUCTIONS



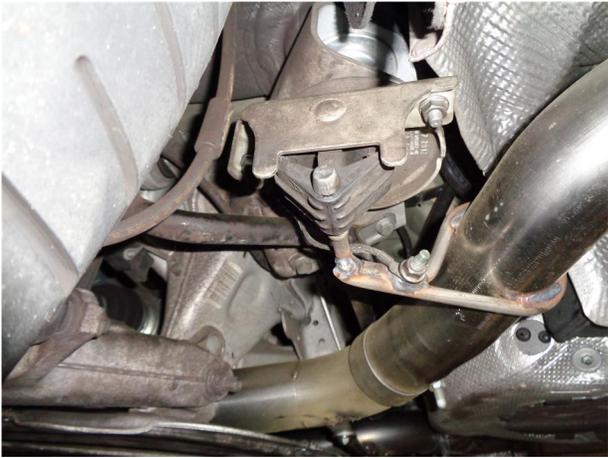
Step 1. To remove the OEM exhaust system begin by removing the frame cross brace, the exhaust brace and cover at the rear of the vehicle. Also unfasten the ground strap located on both muffler assemblies. Next unbolt the inlet pipe flanges at the catalytic converters. Working front to rear with the exhaust supported disengage or unfasten all hangers and remove the exhaust. Retain all hardware and insulators as they will be use to install the new system.



Step 2. To install your new MAGNAFLOW exhaust system the Inlet Pipe Assemblies need to be assembled loosely with the Resonator Assembly using the supplied clamps first. Install the completed assembly by attaching the inlet flanges to the catalytic converter outlets using the OEM hardware. Locate the four mounting brackets to the vehicle sub frame using the supplied hardware



Step 3. Next slip the inlet of both Mid Pipes over the outlets of the Resonator Assembly and loosely secure using the supplied clamps, loosely install the brace using the OE fasteners Install the two Tail Pipe Assemblies in a similar fashion. Locate the welded hangers to the rubber insulators.



Step 4. Complete the installation by attaching the Muffler Assemblies to the Mid Pipes using the supplied 3.00" clamps. Fit the hangers on the Muffler Assemblies into the rubber insulators and reattach the factory braces and covers. Re-attach the ground straps to the mufflers.



Step 5. Once a final position has been chosen for the new system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.