



# INSTALLATION INSTRUCTIONS

APPLICATION:

2015 Chevy 2500-3500

AUTOMOTIVE PRODUCTS, PART NUMBER:

58-251505/58-25150R

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	TAG LIGHTS	15 MM SOCKET
2	6	1/2" x 1 1/2" BOLT	18 MM SOCKET
3	6	1/2" NUT	21 MM SOCKET
			3/4" SOCKET
			3/4" WRENCH
			RATCHET WITH EXTENSIONS

## REMOVAL

1. Disconnect the tag lights and trailer plug harness.
2. Loosen the front truck bed mount bolts and remove the four rear bolts.
3. Lift up the rear of the bed and use a spacer block to hold it up.
4. Remove the 6 bolts that hold the bumper to the frame.
5. Remove the bumper from truck.

## INSTALLATION

1. Install the tag lights in the bumper.
2. Align the bumper with the frame.
3. Install the 6 - 1/2" x 1 1/2" bolts and 1/2" nuts.
4. Adjust the bumper to achieve proper alignment.
5. Tighten all hardware.



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Thank You for choosing Westin products  
For Additional installation assistance please call  
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