



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

INSTALLATION INSTRUCTIONS

CLASS I RECEIVER HITCH
APPLICATION: 2010-2014 TOYOTA PRIUS
APP PART # 65-1255

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	MAIN HITCH ASSEMBLY	16MM SOCKET
2	1	DRIVER SIDE MOUNTING BRACKET	17MM SOCKET
3	1	PASSENGER SIDE MOUNTING BRACKET	18MM SOCKET
4	4	M12 HEX CAP SCREW	RATCHET
5	4	M12 SPLIT LOCK WASHER	RATCHET EXTENSION
6	4	M12 FLAT WASHER	
7	8	M10 HEX CAP SCREW	FLAT BLADE SCREWDRIVER
8	8	M10 SPLIT LOCK WASHER	
9	8	M10 FLAT WASHER	BODY SAW
			TORQUE WRENCH

WARNING: Never exceed the capacity ratings shown on the receiver hitch or the tow vehicle. See your vehicle's owners guide for towing guidelines.

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Locate the driver side rear factory tow loop. Remove the tow loop by removing the two original 17mm hex cap screws. This will not be re-installed. Figure 1
3. Insert the driver side mounting bracket through the original slot in the splash shield. Trim the splash shield with a body saw or other appropriate cutting tool so that the vertical profile of the bracket would fit through the slot. It may ease installation to remove the splash shield temporarily.
4. Attach the driver side mounting bracket to the two threaded hole previously used by the original tow loop. Use two M12 hex cap screws, two M12 split lock washers, and two M12 flat washers to fasten the bracket to the vehicle. Do not fully tighten at this time. Figure 4
5. Locate the rear most exhaust muffler hanger. Remove the two original 17mm hex cap screws. Do not disassemble the exhaust hanger bracket from the muffler assembly. Figure 2
6. Attach the passenger side mounting bracket to the vehicle with the exhaust hanger bracket stacked below. Use the remaining two M12 hex cap screws, two M12 split lock washer, and two M12 flat washers to fasten. Do not fully tighten at this time. Figure 3
7. If splash shield was removed to ease installation of driver side mounting bracket, re-install and trim at this time.
8. Attach the main hitch assembly to the inside of both mounting brackets using eight M10 hex cap screws, eight M10 split lock washers, and eight M10 flat washers. Do not fully tighten at this time. Figure 5 & 6
9. Adjust hitch assembly as desired. During adjustment, allow sufficient clearance to the exhaust components. Tighten all M12 fasteners to 55-60 ft-lbs and all M10 fasteners to 35-40 ft-lbs.

NOTICE: This product complies with all safety specifications and requirements defined for V.E.S.C. regulation V-5 & SAE J684

CARE INSTRUCTIONS

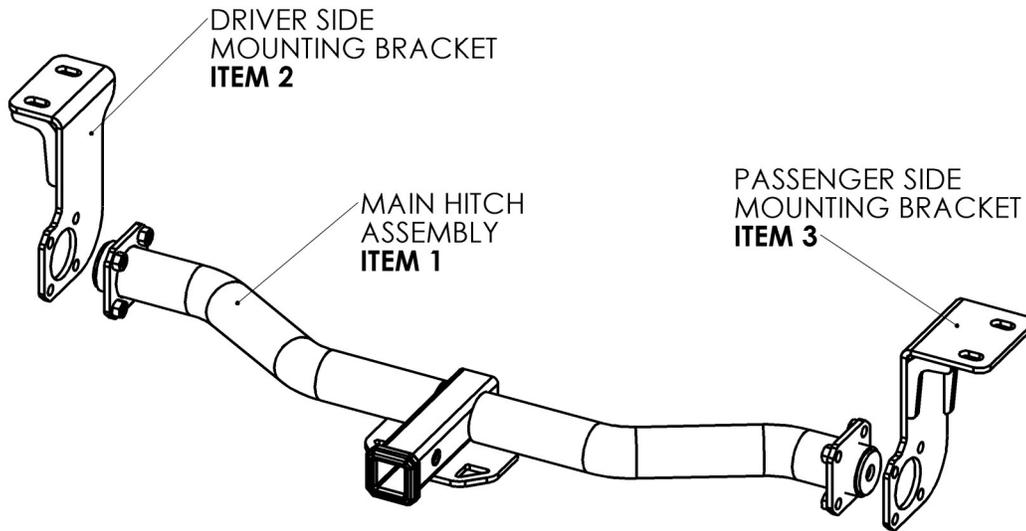
- BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



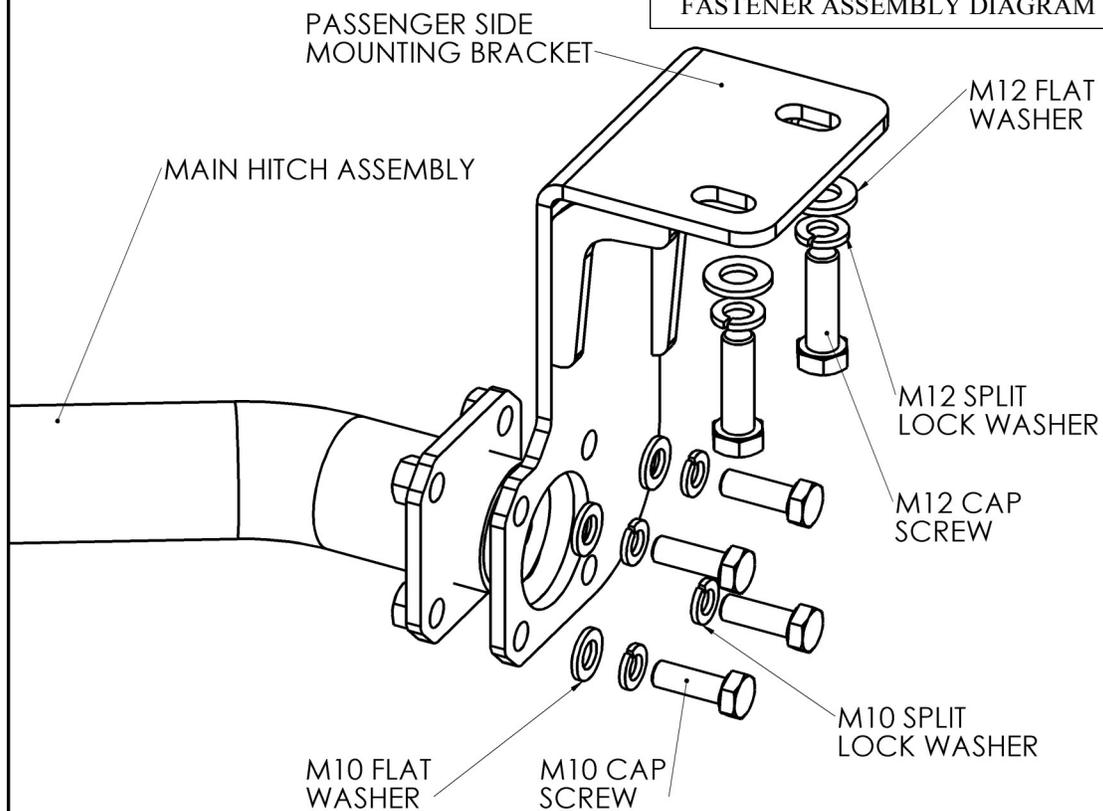
Westin Automotive Products, Inc.
320 Covina Blvd
San Dimas, Ca. 91773

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846
www.westinautomotive.com

ASSEMBLY DIAGRAM



FASTENER ASSEMBLY DIAGRAM



Westin Automotive Products, Inc.
320 Covina Blvd
San Dimas, Ca. 91773

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846
www.westinautomotive.com

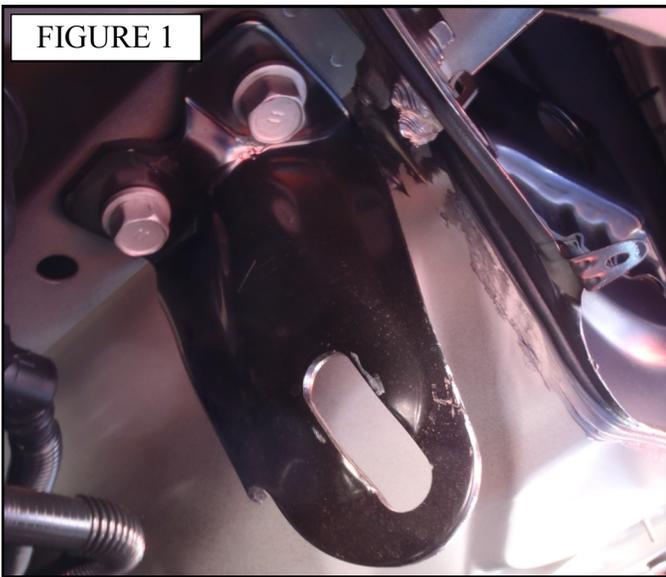


FIGURE 1

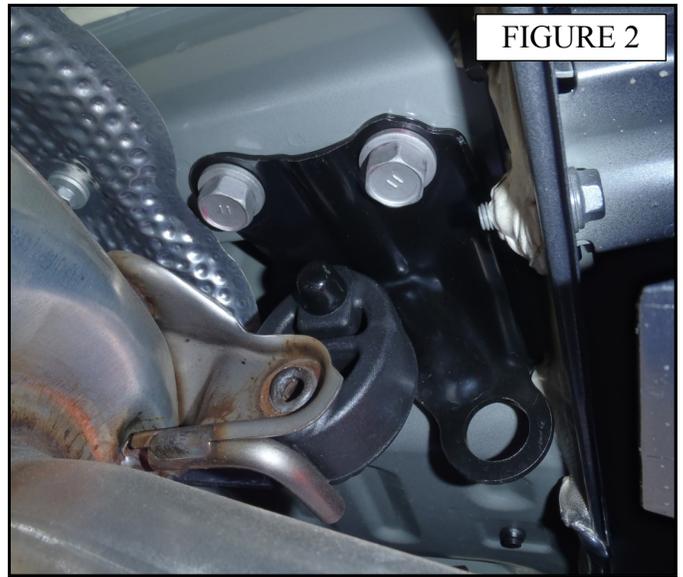


FIGURE 2

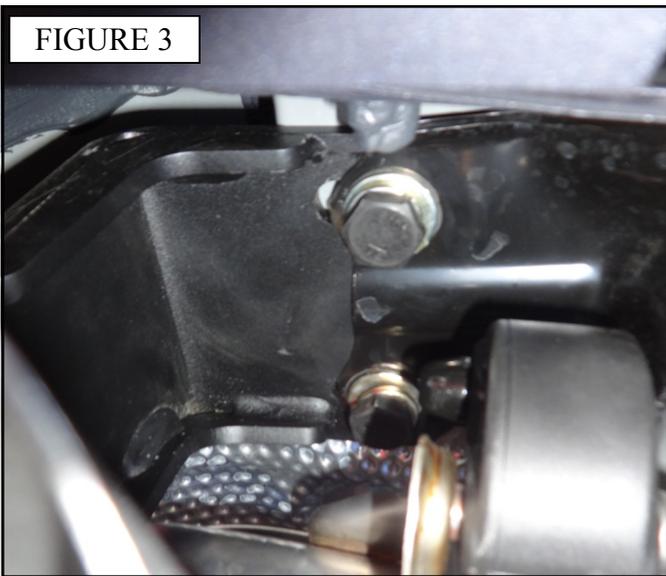


FIGURE 3

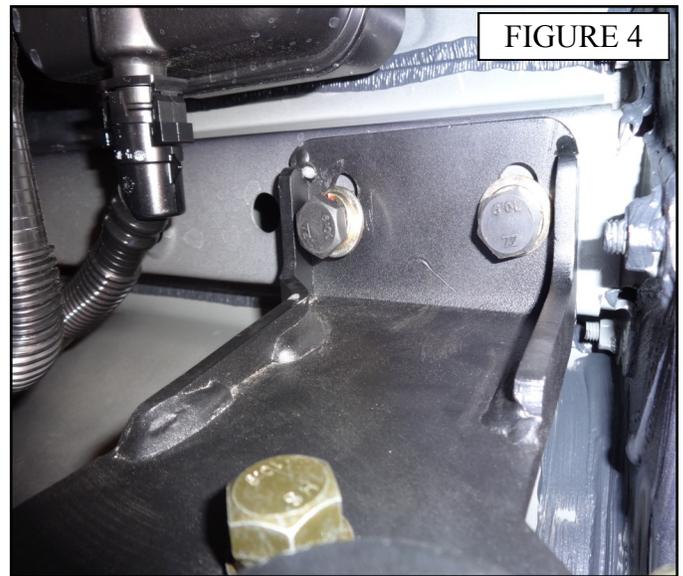


FIGURE 4

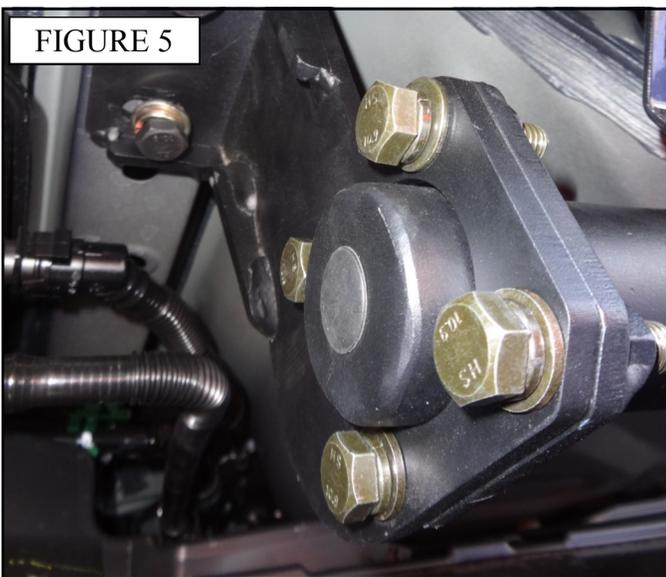


FIGURE 5

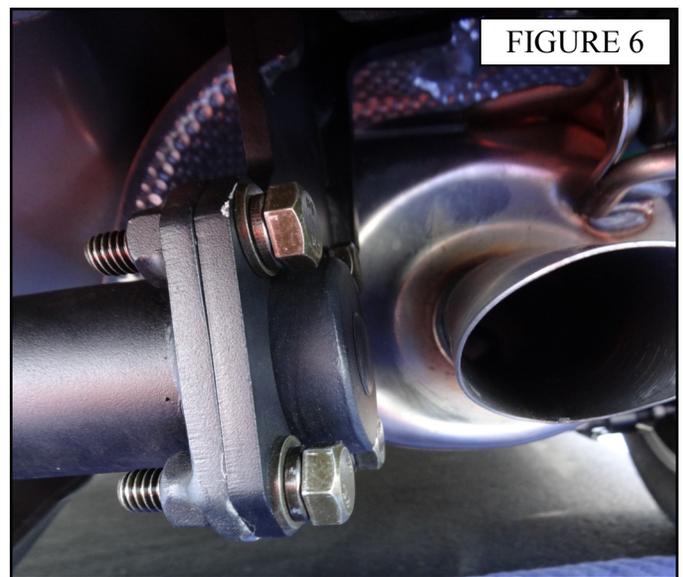


FIGURE 6



Westin Automotive Products, Inc.
320 Covina Blvd
San Dimas, Ca. 91773

P.N.: 75-65125 RevA

ECO #: W12-0127

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846
www.westinautomotive.com

DATE: 04/14/2014



AUTOMOTIVE PRODUCTS, INC.
San Dimas, California

WARNINGS & NOTICES FOR THE INSTALLATION OF WESTIN TOWING PRODUCTS - CLASS I RECEIVER HITCH

NOTICE

Westin Receiver Hitches are designed to accommodate a 1-1/4" square receiver draw bar rated for class I / II towing. Closely follow all Westin Installation Instructions for the proper installation of product. Improper installation can result in death, serious injury, and/or product and vehicle damage. In the operation of these products, it is imperative to observe precautions for your personal safety and the safety of others.

WARNING

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



Westin Automotive Products, Inc.
320 Covina Blvd
San Dimas, Ca. 91773