



AUTOMOTIVE PRODUCTS, INC.

INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 02-09 DODGE RAM 1500/2500/3500 QUAD CAB 8 FT BED

APP PART # 24-54220, 24-54225

PLATINUM OVAL WHEEL TO WHEEL STEP BARS

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS	18MM SOCKET
2,3	2	FRONT MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	16MM SOCKET
4,5	2	REAR MOUNTING BRACKETS (4) DRIVERS SIDE, (5) PASSENGER SIDE	3/4" SOCKET
6,7	2	FRONT SUPPORT BRACES (6) DRIVERS SIDE, (7) PASSENGER SIDE	RATCHET
8,9	2	REAR SUPPORT BRACES (8) DRIVERS SIDE, (9) PASSENGER SIDE	TORQUE WRENCH
10, 11	2	UPPER BED MOUNT BRACKETS (10) DRIVERS SIDE (11) PASSENGER SIDE	ALLEN KEY
12,13	2	LOWER BED MOUNT BRACKETS (12) DRIVERS SIDE, (13) PASSENGER SIDE	
14	2	ISOLATOR ASSEMBLIES	
15	4	M12 X 120MM HEX HEAD BOLTS	
16	2	M12 X 100MM HEX HEAD BOLTS	
17	2	M12 X 40MM HEX HEAD BOLTS	
18	8	M12 FLAT WASHERS	
19	8	M12 LOCK WASHERS	
20	2	M12 HEX NUTS	
21	4	M10 X 35MM HEX HEAD BOLTS	
22	8	M10 LOCK WASHERS	
23	12	M10 FLAT WASHERS	
24	8	M10 HEX NUTS	
25	8	M10 BUTTON HEAD SCREWS (BLACK/RAW STAINLESS)	
26	8	M10 FLAT WASHERS (BLACK/RAW STAINLESS)	
27	8	M10 TOOTHED LOCK WASHERS (BLACK/RAW STAINLESS)	
28	2	1/2" HEX HEAD BOLTS	
29	2	1/2" LOCK WASHERS	
30	2	1/2" FLAT WASHERS	
31	4	M10 BOLT PLATES	
32	4	M10 PLASTIC RETAINERS	

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation. Anti seize lubricant must be used on all stainless steel fasteners to prevent from galling.
2. Remove existing body mount bolts. Body mount bolts will not be reused for step bar installation. See Figures 2,3 and 4.
3. Install front and rear brackets to body mounts with provided fasteners as shown. Hand Tighten. See Figures 2,3 and 4.
4. Attach plastic washer to bolt plate. Insert bolt plate as shown. See Figure 1.
5. Attach front and rear mount brace as shown. Hand tighten. See Figures 2,3 and 4.
6. Attach upper bed mount to the bed by removing the factory hardware. See Figure 5. Take the upper bed mount bracket and attach it to the bed. Locate the slot in the upper bed mount bracket and using a 1/2" drill bit, drill a hole through the bed channel. See figure 6 and 7.
7. Attach step bar as shown. Hand tighten. See Figures 2 and 5.



Westing Automotive Products, Inc.
5200 N. Irwindale Ave. Suite 220
Irwindale, Ca. 91706

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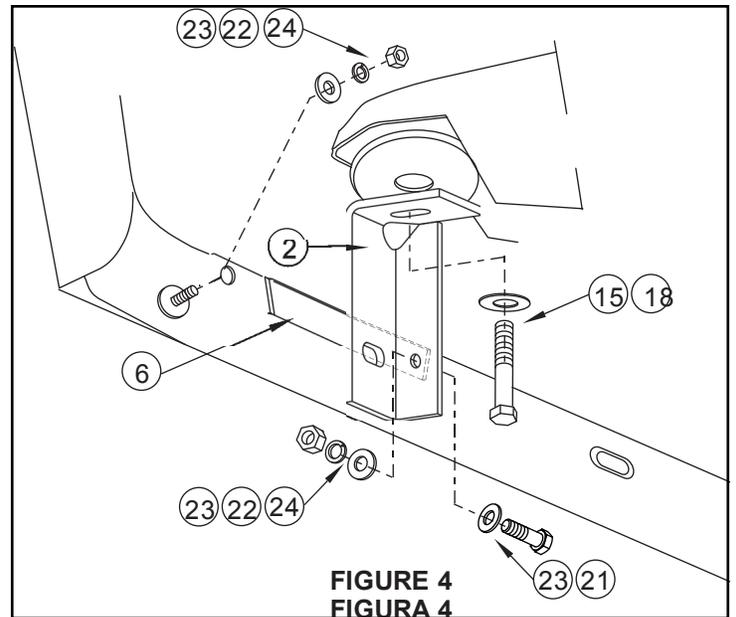
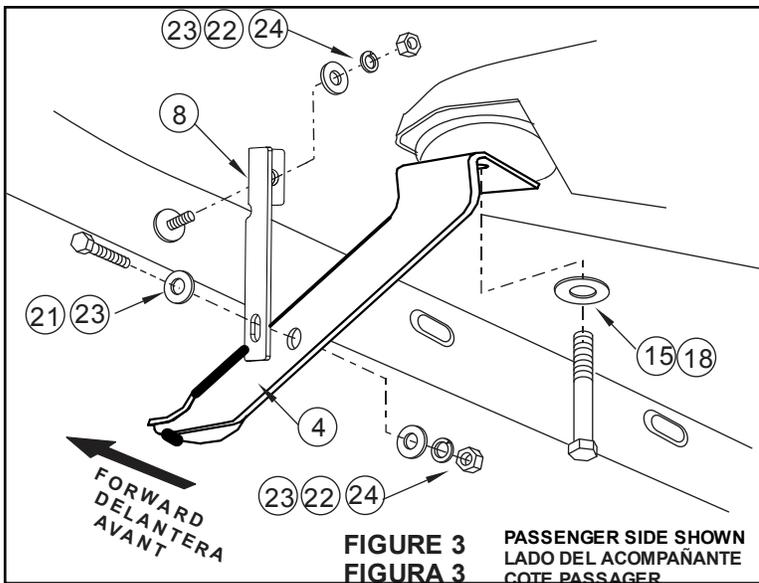
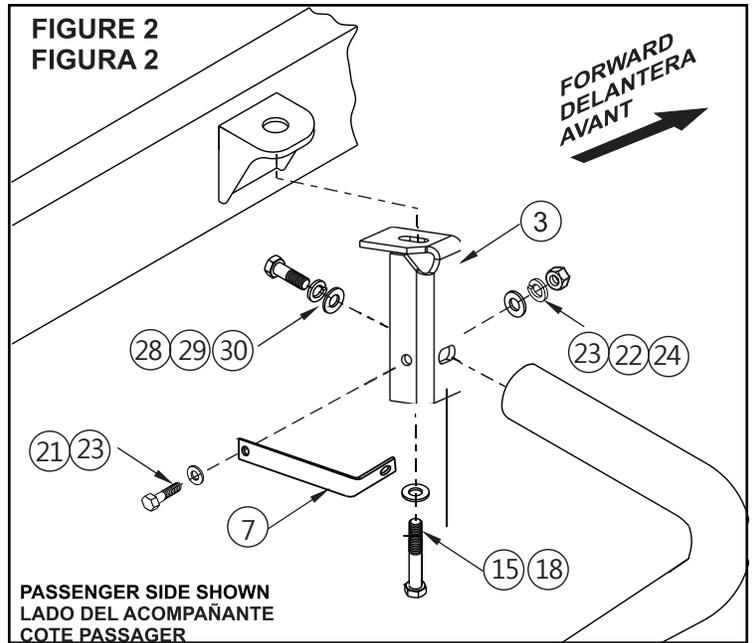
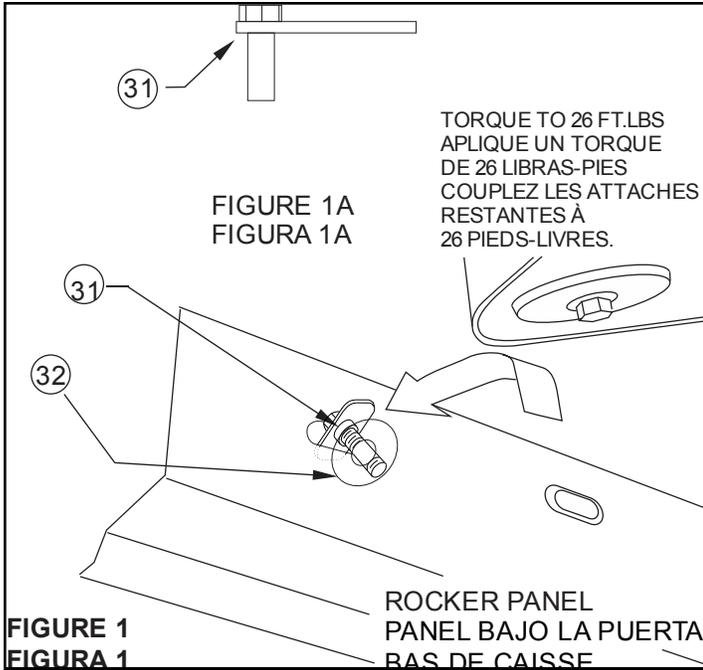
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- Tighten all hardware at this time, torque M12 fasteners to 50-55 ft lbs, M10 to 40-45 ft lbs, 1/2" to 55-60 ft lbs and all stainless to 25 ft lbs

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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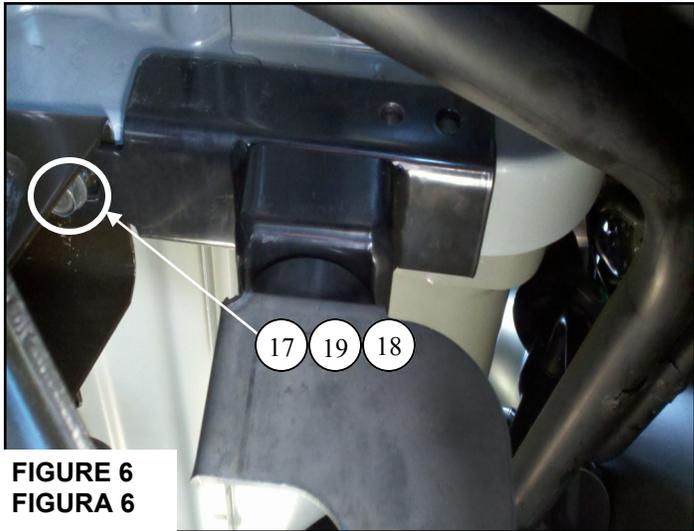
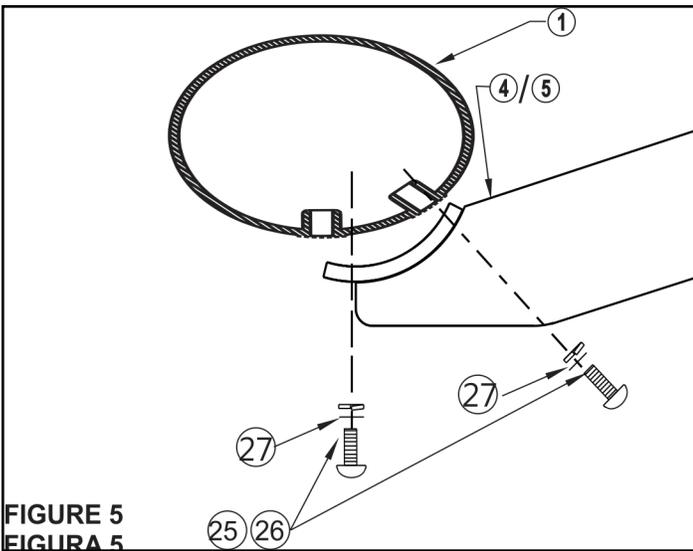


FIGURE 6
FIGURA 6

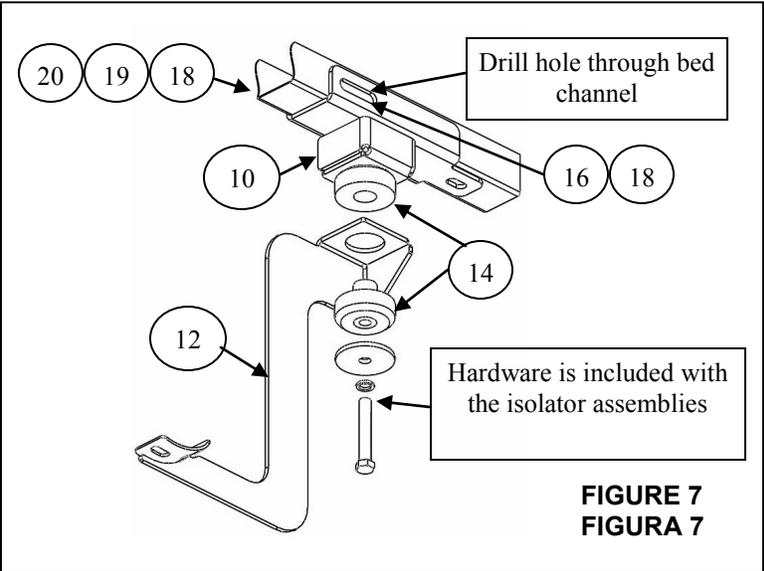


FIGURE 7
FIGURA 7