



INSTALLATION INSTRUCTIONS

AUTOMOTIVE PRODUCTS,

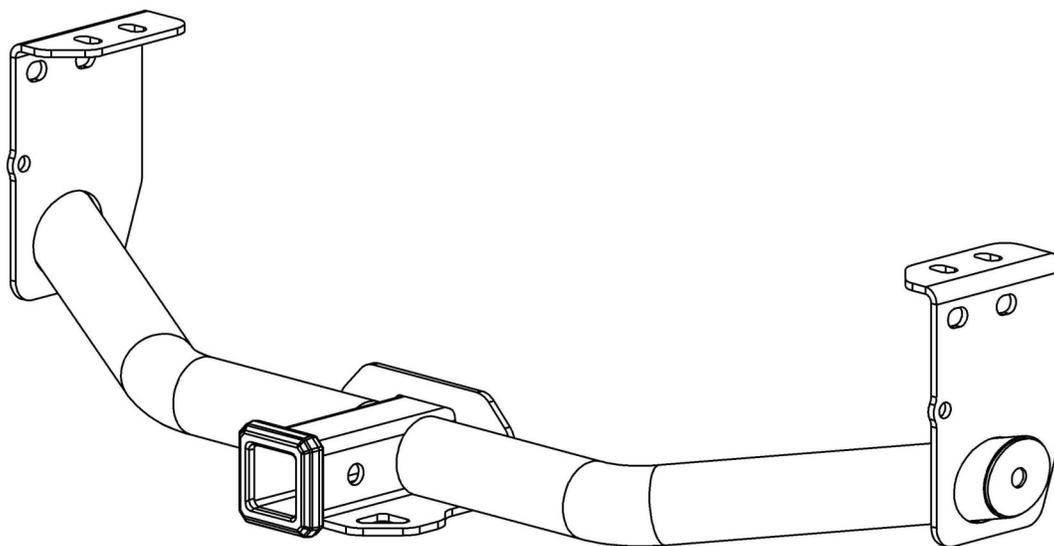
PRODUCT DESCRIPTION
APPLICATION:
07-2015—TOYOTA TUNDRA

PART NUMBER:
65-1315

CONTENT – CONTENIDO -CONTENU

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	HITCH	19MM SOCKET
2	2	M12 38MM SPACER	22MM SOCKET
3	2	M12 HEX BOLT	10MM SOCKET
4	2	M12 HEX NUT	19MM WRENCH
5	2	M12 CONE WASHER	22MM WRENCH
6	4	M14 SPLIT LOCK WASHER	10MM WRENCH
7	4	M14 FLAT WASHER	RATCHET
8	4	M14 HEX NUT	TORQUE WRENCH
9	2	M6 FLAT WASHER	
10	2	M6 HEX NUT	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

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2. Locate mount hole locations (Figure 1)
3. Remove M14 and M12 bolts and save them for hitch installation. Discard plate. (Figure 1)
4. With assistance, place hitch brackets on frame as shows in figure 2.
5. Use the existing M14 bolts on the upper side holes from the frame into the hitch bracket holes and use them with supplied M14 hardware (Figure 2 and 3 Items 6, 7 and 8).
6. Use existing M12 bolts into the upper holes in the bottom of the frame (Figures 1 and 3). (Hole have nuts already assembled to the frame) (Figure 1).
7. Install at the bottom slot, in the frame and into the hitch hole, the M12 hex bolt (Item 3), Washer (Item 2), Cone washer (Item 5) and M12 Hex nut (Item 4). (Figures 2 and 3).
8. Torque M12 hardware to 62 ft. lbs. And M14 to 105 ft. lbs.

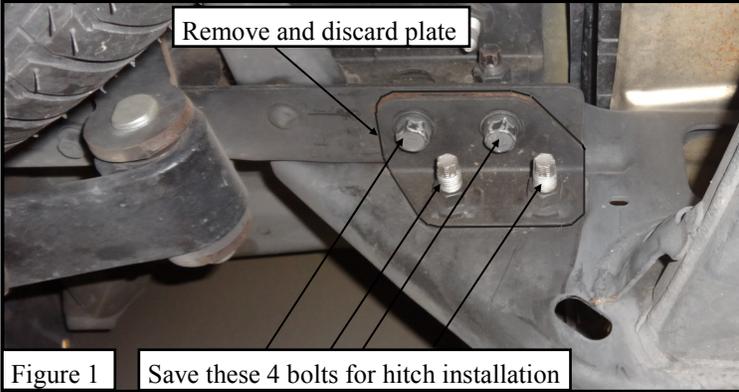


Figure 1 Save these 4 bolts for hitch installation

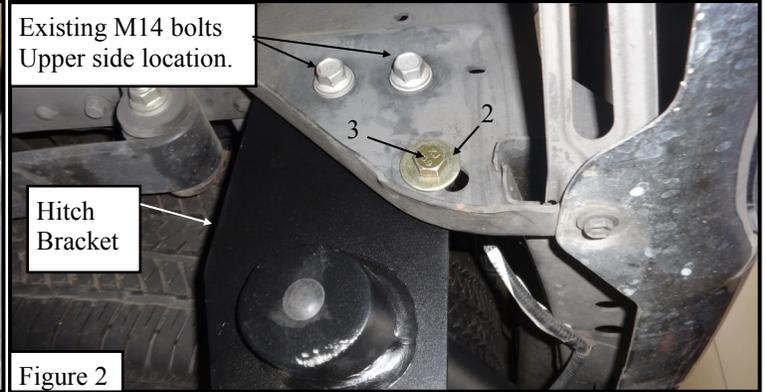


Figure 2

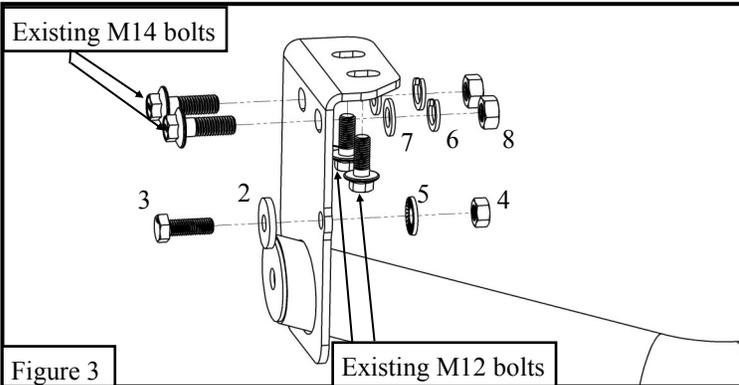


Figure 3 Existing M14 bolts Existing M12 bolts

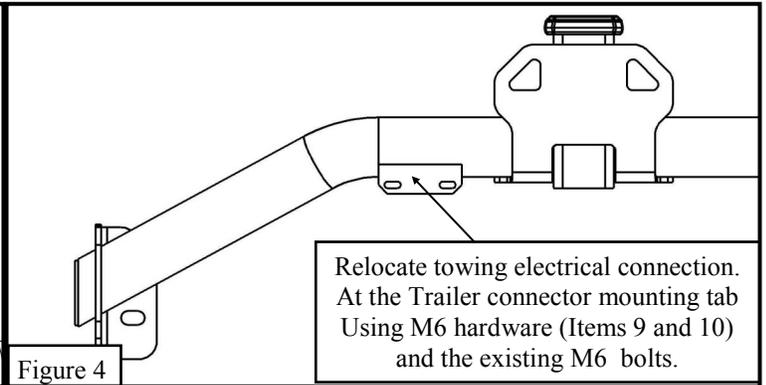


Figure 4



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

WARNINGS & NOTICES FOR THE INSTALLATION OF WESTIN TOWING PRODUCTS - CLASS III RECEIVER HITCH

NOTICE

Westin Receiver Hitches are designed to accommodate a 2"- square receiver draw bar rated for class III/IV towing. Closely follow all Westin Installation Instructions for the proper installation of product. Improper installation can result in death, serious injury, and/or product and vehicle damage. In the operation of these products, it is imperative to observe precautions for your personal safety and the safety of others.



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



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