



# INSTALLATION INSTRUCTIONS

## 3.5" CONTOUR BULL BAR

### APPLICATION:

2017 Ford F-250/350

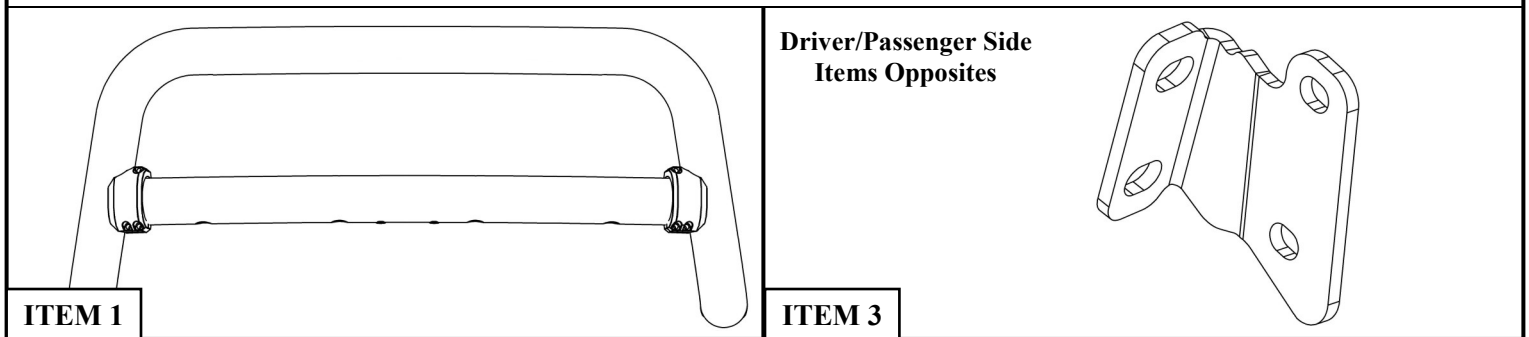
### PART NUMBER:

32-31100, 32-31105, 32-31105T

AUTOMOTIVE PRODUCTS,

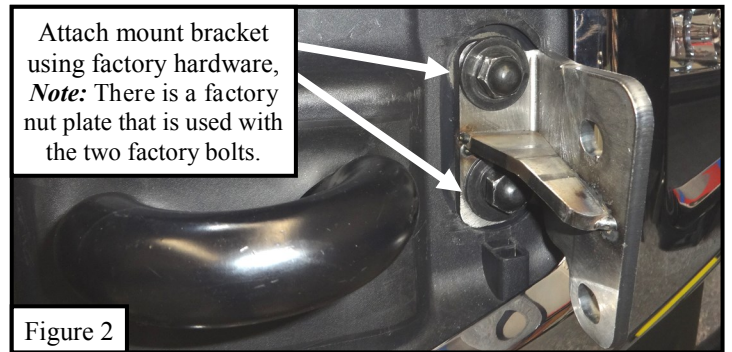
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	3.5" CONTOUR BULL BAR	15MM SOCKET
2	1	DRIVER MOUNT BRACKET	15MM WRENCH
3	1	PASSENGER MOUNT BRACKET	18MM SOCKET
4	4	M10 HEX HEAD CAP SCREW (BLACK ZINC)	18MM WRENCH
5	8	M10 FLAT WASHER (BLACK ZINC)	RATCHET
6	4	M10 SPLIT LOCK WASHER (BLACK ZINC)	TORQUE WRENCH
7	4	M10 HEX NUT (BLACK ZINC)	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**



### PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Starting at either side, locate location of factory tow hooks and remove the plastic cover. **Refer to Figures 1.**
3. Locate (1) Mount Bracket (Item 2/3) and using the factory hardware loosely secure onto vehicle. **Refer to Figure 2.**
4. Repeat Steps 2 - 3 for opposite side.
5. With assistance align the 3.5" Contour Bull Bar onto the previously installed mount brackets and loosely secure using the provided M10 hardware. **See Figure 3.**
6. Align and adjust the Contour Bull Bar as necessary and then tighten M10 hardware to 30-35 ft-lbs.

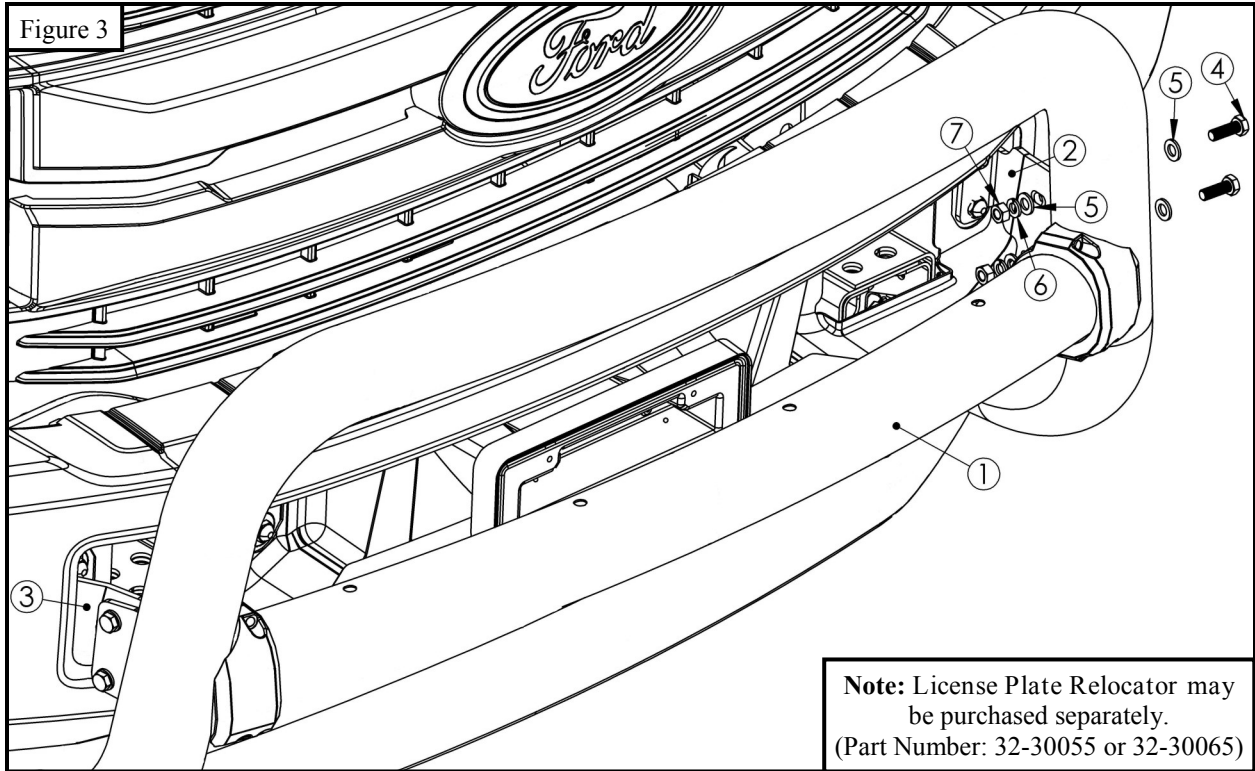


Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773

Thank you for choosing Westin products  
for additional installation assistance please call  
Customer Service (800) 793-7846

www.westinautomotive.com

DATE: 8/22/16



**CARE INSTRUCTIONS**

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



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SIGNATURE OF QUALITY

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## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

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