



INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 2010-UP DODGE RAM 2500/3500 HD
APP PART # 32-3550, 32-3555
ULTIMATE BULL BAR

AUTOMOTIVE PRODUCTS, INC.

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	BULL BAR	9/16 SOCKET
2,3	2	MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	9/16 WRENCH
4	8	3/8 BUTTON HEAD BOLTS	SWIVEL SOCKET
5	16	3/8 FLAT WASHERS	8" EXTENSION
6	8	3/8 LOCK WASHERS	RATCHET
7	8	3/8 HEX NUTS	TORQUE WRENCH
8	4	3/8 BUTTON HEAD BOLTS (STAINLESS STEEL)	ALLEN KEY
9	8	3/8 FLAT WASHERS (STAINLESS STEEL)	14MM SOCKET
10	4	3/8 LOCK WASHERS (STAINLESS STEEL)	15MM SOCKET
11	4	3/8 HEX NUT (STAINLESS STEEL)	

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation. Anti seize lubricant must be used on all stainless steel fasteners to prevent threads from galling. stainless hardware will be used on chrome applications only, for black applications all fasteners will be black
2. Starting from the front of the vehicle remove the factory tow hooks and hardware, set tow hooks aside Note: the tow hooks can not be re installed with this application. Assistance is recommended for removing the hardware attaching the tow hooks use the 14mm and 15mm socket to remove hardware, an extension and swivel socket are recommended to aid in removal. If the vehicle is not equipped with tow hooks remove the (8) bolts located in the tow hook pocket
3. Take the drivers side mounting bracket and attach it to the frame were the tow hook previously was. Attach using (4) 3/8 button head bolts, (8) 3/8 flat washers, (4) 3/8 lock washers, and (4) 3/8 hex nuts Fig 1. Note: if tow hooks are going to be reused place the tow hook over the mounting bracket then attach using 3/8 hardware. Do not fully tighten at this time.
4. Repeat step 3 for passenger side.
5. With assistance align the bull bar to the mounting brackets and attach using (4) 3/8 button head bolts (stainless steel), (8) 3/8 flat washers (stainless steel), (4) 3/8 lock washers (stainless steel), and (4) 3/8 hex nuts Fig 2. Do not fully tighten at this time.
6. Align and adjust bull bar as needed then fully tighten all hardware at this time. Torque all 3/8 fasteners to 40 ft lbs, and all stainless fasteners to 25-30 ft lbs.

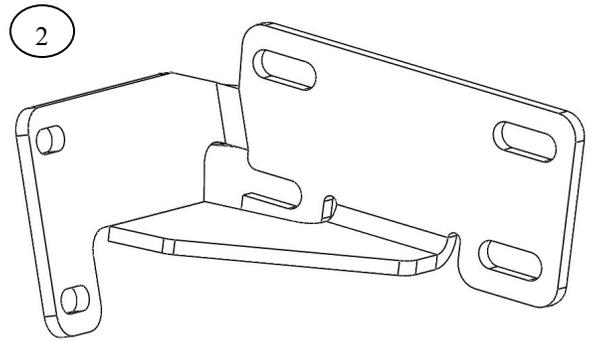
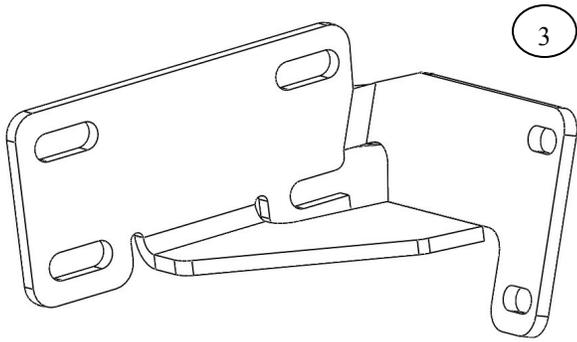
CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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