



AUTOMOTIVE PRODUCTS, INC.

# INSTALLATION INSTRUCTIONS

APPLICATION: 2011-15 CHEVY/GMC SILVERADO/SIERRA 2500/3500 HD  
APP PART # 32-2320, 32-2325, 32-3630, 32-3635  
ULTIMATE BULL BAR

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	BULL BAR	18MM SOCKET
2,3	2	FRAME MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	18MM WRENCH
4,5	2	BULL BAR MOUNTING BRACKETS (4) DRIVERS SIDE, (5) PASSENGER SIDE	19MM SOCKET
6	4	M12 HEX HEAD BOLTS	9/16" SOCKET
7	8	M12 FLAT WASHERS	9/16" WRENCH
8	4	M12 LOCK WASHERS	TORQUE WRENCH
9	4	M12 HEX NUTS	RATCHET
10	4	3/8" BUTTON HEAD BOLTS (STAINLESS)	7/32" ALLEN WRENCH
11	16	3/8" FLAT WASHERS (STAINLESS)	
12	8	3/8" LOCK WASHERS (STAINLESS)	
13	8	3/8" HEX NUTS (STAINLESS)	
14	4	3/8" HEX HEAD BOLTS (STAINLESS)	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**

1. Remove all contents from box, verify that all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting from underneath the vehicle locate the two factory bolts attaching each factory tow hook to the frame. Remove the factory hardware and the tow hooks. NOTE : The factory tow hooks will not be re-used. Refer to Figure 1.
3. Locate the driver's side frame mounting bracket and place it through the tow hook opening in the lower valance (2015 GMC vehicles require the bracket to be slipped in from the backside of the tow hook pocket). Loosely attach the driver's side Frame Mounting Bracket to the same locations the tow hook hardware was removed. Attach the bracket using (2) M12 hex head bolts, (4) M12 flat washers (2) M12 lock washers, and (2) M12 hex nuts. Repeat this step for the passenger side. Refer to Figure 2. Note: For 2011-2014 vehicles proper bracket positioning should roughly be in the middle of the slots. For 2015+ GMC vehicles position the brackets fully forward. For 2015+ Chevy vehicles proper bracket positioning should be fully rearward.



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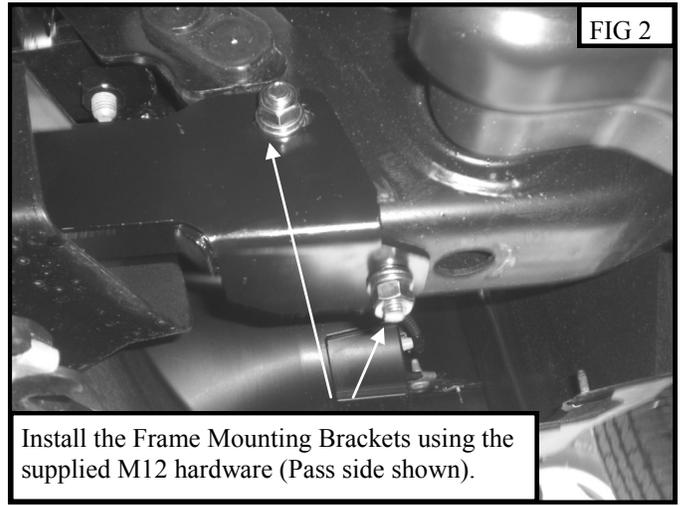
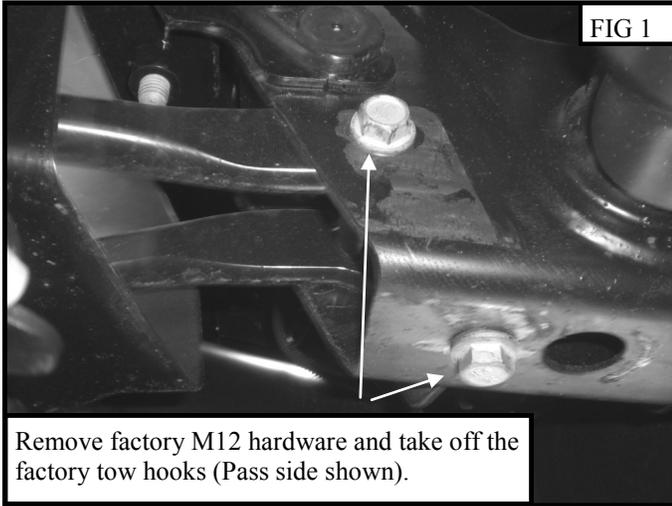
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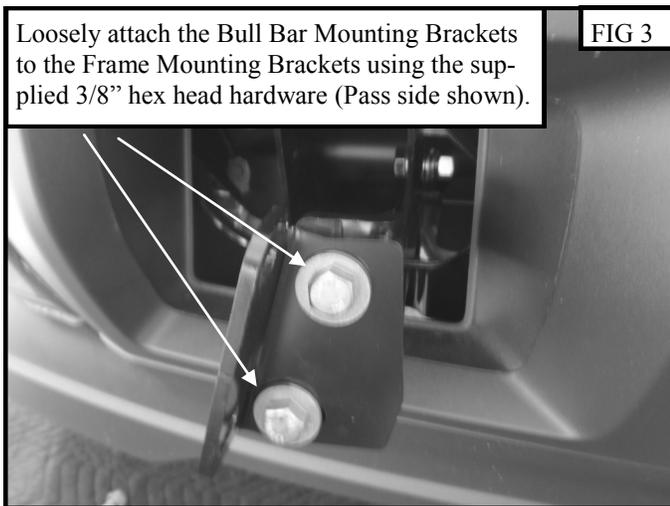
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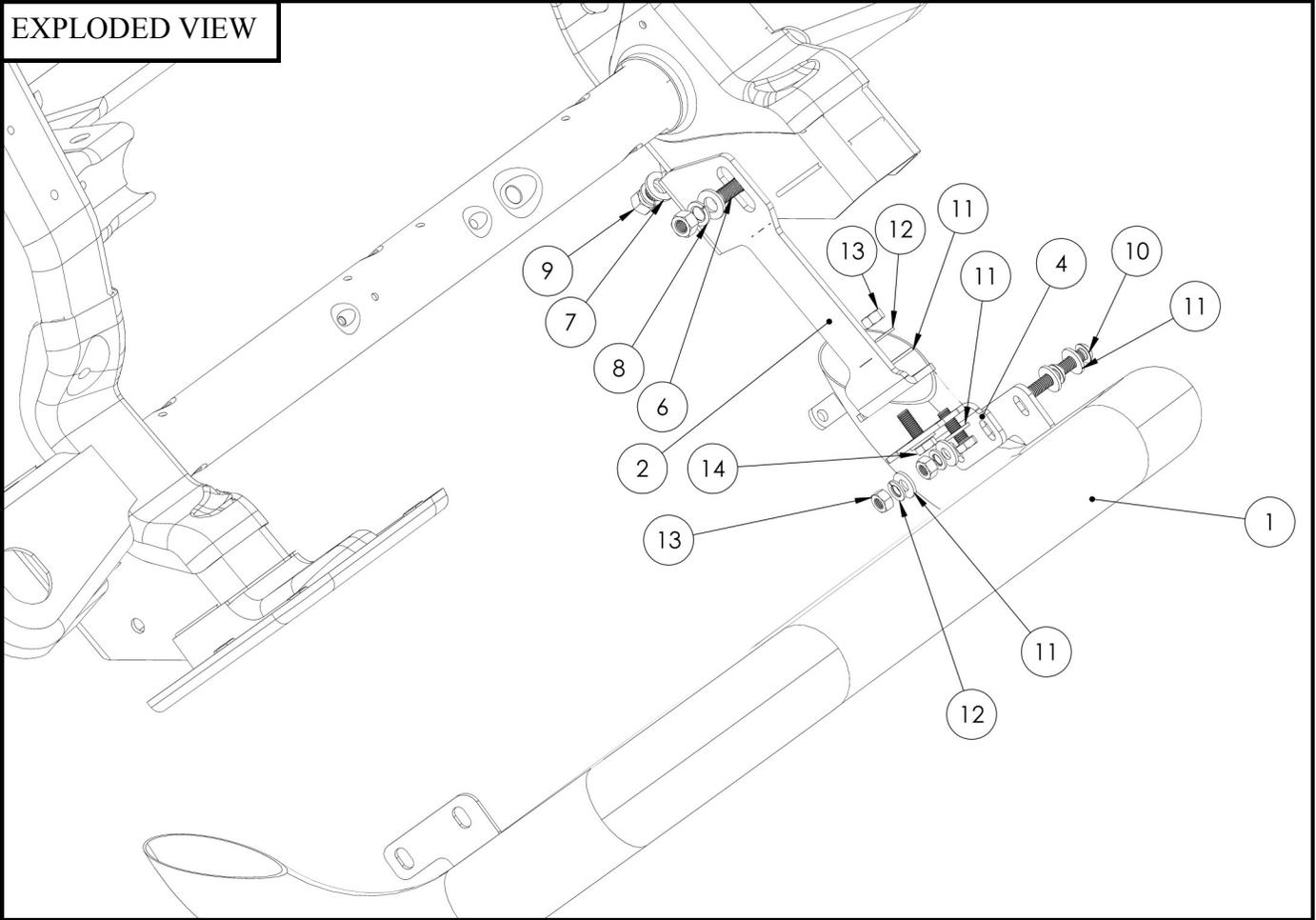
4. Locate the driver's side Bull Bar Mounting Bracket and align it to the previously installed frame bracket. Loosely attach it to the frame bracket using (2) 3/8" hex head bolts (stainless), (4) 3/8" flat washers (stainless), (2) 3/8" lock washers (stainless), and (2) 3/8" hex nuts (stainless). Repeat this step for the passenger side. Refer to Figure 3.
5. With assistance take the Bull Bar and align it to the outside of the previously installed Bull Bar Mounting Brackets. Loosely attach the Bull Bar using (4) 3/8" (stainless) button head bolts, (8) 3/8" flat washers (stainless), (4) 3/8" lock washers (stainless), and (4) 3/8" hex nuts. Refer to Figure 4. Note: Some vehicles may require the factory front license plate mounting bracket to be removed.
6. Align and adjust the Bull Bar and Brackets as necessary then tighten and torque all fasteners: 3/8" to 25-30 ft-lbs.; M12 to 50-55 ft-lbs.
7. Visually check to see if the front license plate is blocked (or has been removed). If state laws require the use of a front license plate; Westin's License Plate Relocator (P/N 32-0055) may be purchased separately.



**CARE INSTRUCTIONS:**

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

EXPLODED VIEW



INSTALLATION COMPLETE



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